



INDUSTRIAL

2014



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CARHARTT FR

OUTWORK THEM ALL.

Sure workers have to wear flame-resistant clothing. But Carhartt offers a full line of innovative, technologically advanced flame-resistant clothing that workers want to wear – coats, sweatshirts, shirts, pants, jeans, bibs and coveralls.

Our FR clothing is designed to meet industry safety standards. Durable and comfortable, you have a great selection to choose from. Extreme work conditions require the very best.

Carhartt FR clothing delivers and outworks them all. It's smart to trust the brand that's been around for 125 years.



carhartt

FR TECHNOLOGIES AND INNOVATIONS

TECHNOLOGIES AND INNOVATIONS to help keep workers safe and comfortable.

Carhartt FR offers many options in FR clothing, including innovative fabrics and technologies to help keep workers compliant and comfortable on the job. Check out new and legacy styles that have these features:



Carhartt FR Force provides the protection workers need and the comfort they want. Force fights odors and its FastDry™ technology wicks away sweat for comfort. Look for Carhartt FR Force in these styles:

Style #	Page #	Flame-Resistant
100234	18	FR Force Cotton Short-Sleeve Shirt
100235	18	FR Force Cotton Long-Sleeve Shirt
100236	19	FR Force Cotton Short-Sleeve Henley
100237	19	FR Force Cotton Long-Sleeve Henley
100238	19	FR Force Cotton Long-Sleeve Polo
100549	20	FR Force Cotton Long-Sleeve Mock Turtleneck
FRK008	20	FR Force Short-Sleeve T-Shirt
101153	20	FR Force Graphic Long-Sleeve T-Shirt
FRK009	21	FR Force Long-Sleeve T-Shirt
101245	31	FR Base Force™ Cold Weather Crewneck
101246	31	FR Base Force™ Cold Weather Bottom
101107	31	FR Women's Force Cotton Long-Sleeve T-Shirt



Carhartt FR Arctic Extremes® outerwear includes Wind Shield™ technology to protect against the wind, plus sherpa lining (most styles) combined with 3M™ Thinsulate™ Platinum Insulation FR to keep workers warm in the harshest cold conditions – but with less bulk for ease of movement. Styles include:

Style #	Page #	Flame-Resistant
100783	6	FR Arctic Extremes® Parka
100784	7	FR Arctic Extremes® Coat
101392	7	FR Arctic Extremes® Hood
100785	7	FR Arctic Extremes® Bib





Carhartt FR styles with **Rain Defender™** durable water repellent technology protect workers in wet weather. Many of our garments already include this feature, and by Fall 2014 the complete list of FR styles with Rain Defender™ will include:

Style #	Page #	Flame-Resistant
100194	11	FR Portage Jacket
100647	25	FR Thermal Lined Sweatshirt
101203	25	FR Men's Heavyweight Klondike Sweatshirt
FRK006	26	FR Heavyweight Pullover Sweatshirt
FRK007	26	FR Heavyweight Full-Zip Hooded Sweatshirt
FRK127	26	FR Heavyweight Crewneck Sweatshirt
101247	32	FR Women's Heavyweight Klondike Sweatshirt

CARHARTT FR HIGH-VISIBILITY

Carhartt FR High-Visibility styles feature **Stain Breaker™ technology** that releases stains. In order to help ensure workers can be seen, we use **3M™ Scotchlite™ Reflective Material because 1 in 3 non 3M™ Scotchlite™ Reflective Material garments are not bright enough to meet relevant safety standards right out of the package, even though they are labeled as compliant.*** Check out these styles:

Style #	Page #	Flame-Resistant
FRK003	27	FR High Visibility Long-Sleeve T-Shirt – Class 3
100460	27	FR Heavyweight High-Visibility Class 3 Hooded Zip-Front Sweatshirt
FRV005	27	FR High-Visibility 5-Point Breakaway Vest Page

*Based on a study by 3M of 79 vests purchased on the open market (all using components other than 3M™ Scotchlite™ Reflective Material), 33% failed the ANSI 107 test for initial brightness. These data were verified by third party testing.



**FLAME-RESISTANT
REFLECTIVE STRIPING**

BE SAFE. BE SEEN.

**CARHARTT OFFERS
THE OPTION TO ADD FR
REFLECTIVE STRIPING
TO ANY FR COAT, JACKET,
OR COVERALL.**

Featuring 3M™ Scotchlite™ Reflective Material
– 9187 Industrial Wash Flame-Resistant Trim:

- 2" Yellow/Silver/Yellow Composed of retroreflective lenses integrally centered with a fluorescent color and bonded with a special polymer to an aramid backing
- ANSI/ISEA 107-2010, Level 2;
CAN/CSA Z96-02, Level 2
- Maintains retroreflective performance through 50 laundry cycles

**FOR MORE INFORMATION OR TO PLACE
AN ORDER, PLEASE CALL CARHARTT
INDUSTRIAL SALES CUSTOMER SERVICE
AT 800-786-3916.**



3M and Scotchlite are trademarks of 3M

FLAME-RESISTANT





NFPA
70E



EXTREMES^{FR}

Back of Parka

NEW Flame-Resistant Extremes® Arctic Parka 100783

HRC 4
ATPV
(CAL/CM²)
50

9-ounce FR canvas; 88% cotton/12% high-tenacity nylon with Wind Shield™ technology
 · Unique sherpa-lined interior back panel for increased warmth · Fully Insulated with 3M™ Thinsulate™ 200g Platinum insulation with twill face cloth · Nomex® FR inside-waist adjustable draw cord to keep the weather out · Heavy duty 2-way Vislon® zipper with Nomex® FR zipper tape · Full-length interior/exterior storm-flap and hook-and-loop closure · Grip friendly zipper-pull · Deep adjustable snorkel hood with a removable inherent FR scruff · Two front chest pockets with flaps and hook-and-loop closure · Left shoulder utility band for mic clip · Left chest pocket has a radio integration pass-through slot inside front left pocket to allow mic cord to pass through the pocket into the interior of the garment · Nomex® FR mesh gas monitor pocket over right chest pocket · Left sleeve upper arm pocket angled for ease of use · Two lower-front insulated double pockets with top entry and side hand warmer entry · Clip-friendly D-ring loops under pocket flaps · Triple-needle stitched main seams · Pleated bi-swing back · Nomex® FR rib knit cuffs · 2-inch yellow/silver/yellow contrasting stripe with 3M™ Scotchlite™ reflective trim (#8940) around torso and sleeves with X-pattern on back · Four generous interior pockets, two upper and two lower · Interior pocket includes an ID patch · Meets the performance requirements of NFPA 70E standards

410

AVAILABLE JULY 2014

Style #/Color
100783-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR
TALL

NEW Flame-Resistant Extremes® Arctic Coat 100784

HRC 4
ATPV (CAL/CM²)
50

9-ounce FR canvas; 88% cotton/12% high-tenacity nylon with Wind Shield™ technology · Unique sherpa-lined interior back panel for increased warmth · Fully Insulated with 3M™ Thinsulate™ 200g Platinum insulation with twill face cloth · Insulated stand-up collar · Nomex® FR inside-waist adjustable draw cord to keep the weather out · Heavy duty Vislon® two-way zipper with Nomex® FR zipper tape · Full-length interior/ exterior storm flap and hook-and-loop closure · Grip friendly zipper-pull · Two front chest pockets with flaps and hook-and-loop closure · Left chest pocket has pencil opening · Left shoulder utility band for mic clip · Left chest pocket has a radio integration pass-through slot inside front left pocket to allow mic cord to pass through the pocket into the interior of the garment · Nomex® FR mesh gas monitor pocket over right chest pocket · Left sleeve upper arm pocket angled for ease of use · Two lower-front insulated double pockets with top entry and side hand warmer entry · Clip-friendly D-ring loops under pocket flaps · Triple needle stitched main seams · Pleated bi-swing back · Nomex® FR rib knit cuffs · 2-inch yellow/silver/yellow contrasting stripe with 3M™ Scotchlite™ reflective trim (#8940) around torso and sleeves with X-pattern on back · Four generous interior pockets, two upper and two lower · Interior pocket includes an ID patch · Concealed snaps around collar to accommodate accessory hood 101392 · Meets the performance requirements of NFPA 70E standards

410

Style #/Color
100784-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

AVAILABLE JULY 2014



Back of Coat

EXTREMESFR

NFPA
70E

NEW Flame-Resistant Extremes® Arctic Hood 101392

HRC 4
ATPV (CAL/CM²)
50

9-ounce FR canvas; 88% cotton/12% high-tenacity nylon with Wind Shield™ technology · Fully-insulated with 3M™ Thinsulate™ Platinum insulation with twill face cloth · Three-piece hood construction · ID patch located inside · Nomex® FR adjustable draw-cord front opening with barrel locks · Triple-stitched main seams · Specifically designed and compatible to snap onto 100784 · One size fits all · Meets the performance requirements of NFPA 70E standards

410

Style #/Color
101392-410/Dark Navy

AVAILABLE JULY 2014



EXTREMESFR

NFPA
70E

NEW Flame-Resistant Extremes® Arctic Biberall 100785

HRC 4
ATPV (CAL/CM²)
50

9-ounce FR canvas; 88% cotton/12% high-tenacity nylon with Wind Shield™ technology · Fully Insulated with 3M™ Thinsulate™ 200g Platinum insulation with twill face cloth · High back with FR elastic suspenders and FR center-release buckles · Back waistband elastic for comfortable fit · Heavy duty Vislon® two-way zipper with Nomex® FR zipper tape · Full-length interior/exterior storm flap and hook-and-loop closure · Grip-friendly zipper-pull · Ankle-to-thigh zipper on each leg with interior/exterior storm flaps and hook-and-loop closure · Left-chest pocket with pencil opening · Two large lower front pockets · One inside chest pocket with ID patch · Two reinforced back pockets · Double knees with cleanout bottoms that can accommodate knee pads · 2-inch yellow/silver/yellow contrasting stripe with 3M™ Scotchlite™ reflective trim (#8940) around legs · Two reinforced kick panels on both outside and inside lining of lower leg hems · Meets the performance requirements of NFPA 70E standards

410

Style #/Color
100785-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

AVAILABLE JULY 2014



EXTREMESFR

NFPA
70E

FLAME-RESISTANT



Flame-Resistant Duck Traditional Coat with Reflective Striping / Quilt-Lined 100161

HRC 4 **HEAVYWEIGHT** 13-ounce, 100% cotton FR duck · 11.5-ounce FR quilt lining; FR modacrylic batting quilted to twill face cloth · Two inside patch pockets with FR hook-and-loop closures · Nomex® FR inside-waist adjustable draw cord · Nomex® FR rib-knit storm cuffs · Two-way brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps and hook-and-loop closure for electric-arc protection · 3M™ Scotchlite™ Reflective Material [#9187] 2-inch tape maintains performance through 50 home launderings · 360° visibility with “X” pattern on back · Under-collar snaps for optional FR hood (FRA265) · Back length: Large Regular: 31.5 inches; Large Tall: 33.5 inches · Carhartt FR and HRC 4 labels sewn on left-chest pocket · Meets the performance requirements of NFPA 70E standards

434

Style #/Color
100161-434/Royal

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Flame-Resistant Duck Traditional Coat / Quilt-Lined FRC066

HRC 4 **HEAVYWEIGHT** 13-ounce, 100% FR cotton duck · 11.5-ounce FR quilt lining; FR modacrylic batting quilted to FR twill face cloth · Two inside patch pockets with FR hook-and-loop closures · Nomex® FR inside-waist adjustable draw cord · Nomex® FR rib-knit storm cuffs · Two-way brass zipper with Nomex® FR zipper tape plus inside and outside protective flaps and hook-and-loop closure for electric-arc protection · Under-collar snaps for optional FR hood (FRA265) · Back length: Large Regular: 31.5 inches; Large Tall: 33.5 inches · Carhartt FR and HRC 4 labels sewn on left-chest pocket · Meets the performance requirements of NFPA 70E standards

BLK	BRN	DNY	STL
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Style #/Color
FRC066-BLK/Black
FRC066-BRN/Carhartt Brown
FRC066-DNY/Dark Navy
FRC066-STL/Steel

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Flame-Resistant Duck Active Jac / Quilt-Lined FRJ184

HRC 4 **HEAVYWEIGHT** 13-ounce, 100% cotton FR duck · 11.5-ounce, FR quilt lining; FR modacrylic batting quilted to FR twill face cloth · Two inside patch pockets with FR hook-and-loop closures · Nomex® FR rib-knit cuffs and waistband · Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Attached quilt-lined hood with adjustable Nomex® FR draw cord · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Carhartt FR label sewn on front pocket; HRC4 label sewn on zipper flap · Meets the performance requirements of NFPA 70E standards

BLK	BRN	DNY
-----	-----	-----

Style #/Color
FRJ184-BLK/Black
FRJ184-BRN/Carhartt Brown
FRJ184-DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

Flame-Resistant Duck Bomber Jacket / Quilt-Lined FRJ195

HRC 4
ATPV
(CAL/CM²)
54.3

HEAVYWEIGHT 13-ounce, 100% cotton FR duck · 11.5-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth · Two inside patch pockets with FR hook-and loop closures · Nomex® FR rib-knit cuffs and waistband · Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Under-collar snaps for optional FR hood (FRA265) · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Carhartt FR label sewn on front pocket; HRC 4 label sewn on zipper flap · Meets the performance requirements of NFPA 70E standards



Style #/Color
FRJ195-BRN/Carhartt Brown
FRJ195-DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



NFPA
70E

Flame-Resistant Lanyard Access Jacket / Quilt-Lined FRJ003

HRC 3
ATPV
(CAL/CM²)
33.5

MIDWEIGHT 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce, FR quilt lining: FR modacrylic batting quilted to FR twill face cloth · Pleated bi-swing back for greater ease of movement · Flapped back opening admits a lanyard for attachment to a safety harness · Two-chest pockets with flaps and hook-and-loop closures · Two large lower pockets · Two inside patch pockets with FR hook-and loop closures · Inner-sleeve Nomex® FR rib-knit storm cuffs · Hook-and-loop adjustable cuffs cinch tight to fit under work gloves · Brass front zipper with Nomex® FR tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Under-collar snaps for optional FR hood (FRA002) · Back length: Large Regular 29.75 inches; Large Tall: 31.75 inches · Carhartt FR and HRC 3 labels sewn on left-chest pocket · Meets the performance requirements of NFPA 70E standards



Style #/Color
FRJ003-BLK/Black
FRJ003-BRN/Carhartt Brown
FRJ003-DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Back

NFPA
70E

Flame-Resistant Midweight Active Jac / Quilt-Lined FRJ237

HRC 3
ATPV
(CAL/CM²)
33.5

MIDWEIGHT 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce, FR quilt lining: FR modacrylic batting quilted to twill face cloth · Two lower front pockets · Two inside patch pockets with FR hook-and-loop closures · Nomex FR rib-knit cuffs and waistband · Brass front zipper with Nomex® FR tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Attached quilt-lined hood with adjustable Nomex® FR draw cord · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Carhartt FR label sewn on front pocket; HRC 3 label sewn on zipper flap · Meets the performance requirements of NFPA 70E standards



Style #/Color
FRJ237-BRN/Carhartt Brown
FRJ237-DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



NFPA
70E



FLAME-RESISTANT



Flame-Resistant Midweight Canvas Dearborn Jacket / Quilt-Lined

FRJ164

HRC 3
ATPV (CAL/CM²) 33.5
MIDWEIGHT 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce, FR quilt lining; FR modacrylic batting quilted to twill face-cloth · Two inside patch pockets with FR hook-and-loop closures · Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Under-collar snaps for optional FR hood (FRA002) · Back length: Large Regular: 28.75 inches; Large Tall: 30.75 inches · Carhartt FR and HRC 3 labels sewn on left-front pocket · Meets the performance requirements of NFPA 70E standards



Style #/Color
FRJ164-BRN/Carhartt Brown
FRJ164-DNY/Dark Navy

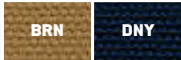
S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Flame-Resistant All-Season Bomber Jacket

FRJ020

HRC 2
ATPV (CAL/CM²) 19.2
MIDWEIGHT 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 6-ounce twill face cloth lining · Two lower-front pockets · Two inside patch pockets with FR hook-and-loop closures · Nomex® FR rib-knit cuffs and waistband · Brass front zipper with Nomex® FR tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Carhartt FR label sewn on front pocket; HRC 2 label sewn on zipper flap · Meets the performance requirements of NFPA 70E standards



Style #/Color
FRJ020-BRN/Carhartt Brown
FRJ020-DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Flame-Resistant Mockneck Vest

101029

HRC 4
ATPV (CAL/CM²) 43.0
8.5-ounce, FR canvas: 88% cotton/12% FR nylon · FR sherpa lining · Two large front pockets · Two inside pockets · Drop tail for added coverage · Back length: Large Regular: 27.75 inches; Large Tall: 29.25 inches · Carhartt FR label and HRC 4 label sewn on left pocket · Meets the performance requirements of NFPA 70E standards



Style #/Color
101029-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

FLAME-RESISTANT

Flame-Resistant Portage Jacket

100194

HRC 2
EBT
(CAL/CM²)
9.1

MIDWEIGHT 12.5-ounce, FR Polartec® Wind Pro® fleece: 67% modacrylic/29% rayon/4% spandex with durable water-repellent finish · High warmth-to-weight ratio · Wind-resistant and breathable · Vislon® zipper front closure with Nomex® tape · Two lower-front welt pockets · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**

410

Style #/Color
100194-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Flame-Resistant Rain Jacket

100447

HRC 2
ATPV
(CAL/CM²)
9.1

HEAVYWEIGHT 12-ounce Nomex® IIIA fabric with FR neoprene moisture barrier · Rainproof · Chemical splash · Attached hood and stowaway functionality · Two front patch pockets with flaps · Lanyard pass-through for safety harness compatibility · Elastic inner storm cuff with hook-and-loop adjustments · Non-conductive zipper front · 3M™ Scotchlite™ reflective material; 2-inch reflective trim encircles sleeves and lower torso, with vertical stripes on front, "X" pattern on back · ASTM F1891, F2733, and F903 requirements · Meets the performance requirements of NFPA 70E standards · CSA Z96 Class 3 (Level FR) for Canada

827

Style #/Color
100447-827/Bold Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Flame-Resistant Bib Overall

100445

HRC 2
ATPV
(CAL/CM²)
9.1

HEAVYWEIGHT 12-ounce Nomex® IIIA fabric with FR neoprene moisture barrier · High back with FR elastic suspenders and FR center-release buckles · Chap-style front enhances durability · Non-conductive leg zippers to knee · 3M™ Scotchlite™ reflective material; 2-inch reflective trim encircles each leg · ASTM F1891, F2733, and F903 requirements · Meets the performance requirements of NFPA 70E standards

827

Style #/Color
100445-827/Bold Orange

	S	M	L	XL	2XL	3XL	4XL	5XL	
INSEAM									REGULAR
									TALL



FLAME-RESISTANT

NFPA
70E



Flame-Resistant Duck Bib Overall
with Reflective Striping / Quilt-Lined

100171

HRC 4
ATPV (CAL/CM²) 54.3
Lined

HRC 2
ATPV (CAL/CM²) 16.0
Unlined

HEAVYWEIGHT 13-ounce, 100% cotton FR duck · 11.5-ounce, FR quilt lining: FR modacrylic batting to twill face cloth · High back with FR elastic suspenders and FR center-release buckles · Chap-style double-front enhances durability · Multiple utility pockets · Ankle-to-thigh leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · FR melamine buttons at waist · Brass zipper fly with Nomex® FR zipper tape · 3M™ Scotchlite™ reflective material; (#9187), 2-inch tape maintains performance through 50 home launderings · Carhartt FR label sewn on bib pocket · Meets the performance requirements of NFPA 70E standards



Style #/Color
100171-434/Royal

	WAIST										
	30	32	34	36	38	40	42	44	46	48	50
INSEAM											
30											
32											
34											
36											

NFPA
70E



Flame-Resistant Duck Bib Overall / Quilt-Lined

FRR44

HRC 4
ATPV (CAL/CM²) 54.3
Lined

HRC 2
ATPV (CAL/CM²) 16.0
Unlined

HEAVYWEIGHT 13-ounce, 100% cotton FR duck · 11.5-ounce quilt lining: FR modacrylic batting quilted to FR twill face cloth · High back with FR elastic suspenders and FR center-release buckles · Chap-style double-front enhances durability · Multiple tool and utility pockets · Ankle-to-thigh leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · FR melamine buttons at waist · Brass zipper fly with Nomex® FR zipper tape · Carhartt FR label sewn on bib pocket · Meets the performance requirements of NFPA 70E standards



Style #/Color
FRR44-BLK/Black
FRR44-BRN/Carhartt Brown
FRR44-DNY/Dark Navy
FRR44-STL/Steel

	WAIST										
	30	32	34	36	38	40	42	44	46	48	50
INSEAM											
30											
32											
34											
36											

NFPA
70E



Flame-Resistant Duck Bib Overall / Unlined

FRR45

HRC 2
ATPV (CAL/CM²) 16.0

HEAVYWEIGHT 13-ounce, 100% cotton FR duck · High back with FR elastic suspenders and FR center-release buckles · Chap-style double-front enhances durability · Multiple tool and utility pockets · Ankle-to-above knee brass leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · FR melamine buttons at waist · Brass zipper fly with Nomex® FR zipper tape · Carhartt FR and HRC 2 labels sewn on left-chest pocket · Meets the performance requirements of NFPA 70E standards



Style #/Color
FRR45-BLK/Black
FRR45-BRN/Carhartt Brown
FRR45-DNY/Dark Navy

	WAIST										
	30	32	34	36	38	40	42	44	46	48	50
INSEAM											
30											
32											
34											
36											

Flame-Resistant Duck Coverall / Quilt-Lined

100196

HRC 4
ATPV (CAL/CM²) 54.3
HEAVYWEIGHT 13-ounce, 100% FR cotton duck · 11.5-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth · Nomex® FR rib-knit storm cuffs · Brass two-way front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Ankle-to-hip zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · Chap-style double front enhances durability · Under-collar snaps for optional FR hood [FRA265] · Carhartt FR label sewn on back and front pockets; HRC 4 label sewn on left-chest pocket · Meets the performance requirements of NFPA 70E standards



Style #/Color
100196-211/Carhartt Brown
100196-434/Royal

S	M	L	XL	2XL	3XL	4XL	
•	•	•	•	•	•	•	SHORT
•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	TALL



NFPA
70E

NEW Flame-Resistant Lightweight Twill Coverall

101244

HRC 2
ATPV (CAL/CM²) 8.7
LIGHTWEIGHT 6-ounce, FR twill: 88% cotton/12% high-tenacity nylon · Material wicks away moisture for comfort · Spread collar · Two chest pockets with flaps · Two pass-through pockets · Utility pocket · Brass front zipper with Nomex® FR zipper tape and inside and outside protective flap · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Leg opening fits over boots for easy on and off · Carhartt FR and NFPA 2112/HRC 2 labels sewn on left-chest pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112



Style #/Color
101244-250/Khaki
101244-410/Dark Navy

CHEST																
34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	SHORT
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	TALL

AVAILABLE JULY 2014



Flame-Resistant Traditional Twill Coverall

101017

HRC 2
ATPV (CAL/CM²) 11.2
MIDWEIGHT 9-ounce, FR twill: 100% cotton · Spread collar · Two chest pockets with flaps · Two pass-through pockets · Utility pocket · Brass front zipper with Nomex® FR zipper tape and inside and outside protective flap · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Leg openings fit over boots for easy on and off · Carhartt FR and NFPA 2112/HRC 2 labels sewn on left-chest pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112



Style #/Color
101017-033/Gray
101017-250/Khaki
101017-410/Dark Navy
101017-434/Royal

CHEST																
34	36	38	40	42	44	46	48	50	52	54	56	58	60			
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	SHORT
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	TALL
FOR EXTENDED SIZES PLEASE ORDER STYLE #101218																
34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	SHORT
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	REGULAR



NFPA
70E

NFPA
2112

FLAME-RESISTANT

NFPA
70E
NFPA
2112



NFPA
70E
NFPA
2112



NFPA
70E
NFPA
2112



Flame-Resistant Work Coverall

100162

HRC 2	HRC 2
ATPV (CAL/CM²) 9.0	ATPV (CAL/CM²) 10.1
Khaki	Dark Navy

MIDWEIGHT 7.0-ounce FR twill: 48% FR modacrylic/37% Iyocel/15% aramid (Khaki); 7.0-ounce FR twill: 45% FR modacrylic/35% Iyocel/20% aramid (Dark Navy) · Two-chest pockets with flaps · Two pass-through pockets · Brass front zipper with Nomex® FR zipper tape and inside and outside protective flaps · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Leg openings fit over boots for easy on and off · Carhartt FR label sewn on back and front pockets; Carhartt FR and NFPA 2112/HRC 2 labels sewn on left-chest pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · **INHERENTLY FLAME-RESISTANT FABRIC**

250	410
-----	-----

Style #/Color
100162-250/Khaki
100162-410/Dark Navy

CHEST														
36	38	40	42	44	46	48	50	52	54					
										SHORT				
										REGULAR				
										TALL				

Flame-Resistant Utility Jean – Relaxed Fit

FRB004

HRC 2
ATPV (CAL/CM²) 20.7

14.75-ounce, 100% cotton FR denim · Relaxed fit sits slightly below the waist · Relaxed seat and thigh · Garment washed for a soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Double-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; Carhartt FR and NFPA 2112/HRC 2 labels sewn on coin pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

MDS

Style #/Color
FRB004-MDS/Midstone

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																

Flame-Resistant Utility Denim Double-Front Jean – Relaxed Fit

100170

HRC 2
ATPV (CAL/CM²) 20.7

14.75-ounce, 100% cotton FR denim · Relaxed fit sits slightly below the waist · Relaxed seat and thigh · Garment washed for a soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Utility patch pocket on right leg · Chap-style double front with cleanout opening to accommodate knee pads · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; Carhartt FR and NFPA 2112/HRC 2 labels sewn on coin pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

451

Style #/Color
100170-451/Midstone

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																

Flame-Resistant Utility Denim Dungaree 100459

HRC 2
ATPV (CAL/CM²)
20.7

14.75-ounce, 100% cotton FR denim · Original fit sits slightly below the waist · Full seat and thigh · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Multiple utility pockets · Left-leg utility band · Triple-needle main seams · Straight leg opening · Carhartt FR label sewn on back pocket; Carhartt FR and NFPA 2112/HRC 2 labels sewn on front waistband · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

0

451

Style #/Color
100459-451/Midstone

	WAIST															
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM																
30																
32																
34																
36																



NFPA
70E

NFPA
2112

Flame-Resistant Lined Utility Denim Jean – Relaxed Fit 100160

HRC 3
ATPV (CAL/CM²)
33

14.75-ounce, 100% cotton FR denim · 7-ounce, FR twill lining: 88% cotton/12% high-tenacity nylon · Relaxed fit sits slightly below the waist · Relaxed seat and thigh · Garment washed for a soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Triple-needle main seams · Straight leg opening · Carhartt FR label sewn on back pocket; Carhartt FR and NFPA 2112/HRC 3 flag label sewn on coin pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

R

451

Style #/Color
100160-451/Midstone

	WAIST															
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM																
30																
32																
34																
36																



NFPA
70E

NFPA
2112

Flame-Resistant Signature Denim Jean –Relaxed Fit 100160

HRC 2
ATPV (CAL/CM²)
15.2

11.75-ounce, 100% cotton FR denim · Relaxed fit sits slightly below the waist · Relaxed seat and thigh · Garment washed for soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Double-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; Carhartt FR and NFPA 2112/HRC 2 labels sewn on coin pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

R

DNM

Style #/Color
FRB100-DNM/Denim

	WAIST															
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM																
30																
32																
34																
36																



NFPA
70E

NFPA
2112

FLAME-RESISTANT

NFPA
70E

NFPA
2112



Flame-Resistant Signature Denim Dungaree

FRB13

HRC 2
ATPV
(CAL/CM²)
15.2

11.75-ounce, 100% cotton FR denim · Original fit sits slightly below the waist · Full seat and thigh · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Multiple utility pockets · Left-leg utility band · Triple-needle main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/HRC 2 label sewn on front waistband · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

0



Style #/Color
FRB13-DNM/Denim

	WAIST															
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM																
30																
32																
34																
36																

NFPA
70E

NFPA
2112



Flame-Resistant Duck Work Dungaree

FRB229

HRC 2
ATPV
(CAL/CM²)
16.0

13-ounce, 100% FR cotton duck · Original fit sits at the waist · Full seat and thigh · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Multiple utility pockets · Triple-needle main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/HRC 2 label sewn on front waistband · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

0



Style #/Color
FRB229-BRN/Carhartt Brown

		WAIST															
		30	31	32	33	34	36	38	40	42	44	46	48	50	52	54	
INSEAM	30																
	32																
	34																
	36																

NFPA
70E

NFPA
2112



Flame-Resistant Washed Duck Work Dungaree

100791

HRC 2
ATPV
(CAL/CM²)
15

11-ounce FR duck, 88% cotton 12% nylon · Original fit sits slightly below the waist · Full seat and thigh · Garment washed for soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Left-leg utility band · Triple needle main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/HRC 2 label sewn on front waistband · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

0



Style #/Color
100791-001/Black
100791-246/Mid Brown
100791-410/Dark Navy

	WAIST															
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM																
30																
32																
34																
36																

FLAME-RESISTANT

Flame-Resistant Midweight Canvas Jean – Loose-Fit

FRB159

HRC 2
ATPV
(CAL/CM²)
12.1

Midweight 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · Loose fit sits slightly below the waist · Loose seat and thigh · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Cell phone pocket on left leg and multiple utility pocket on right leg · Two reinforced back pockets · Triple-needle main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/HRC 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

L



Style #/Color
FRB159-GKH/Golden Khaki
FRB159-DNY/Dark Navy
FRB159-MOS/Moss
FRB159-DKB/Dark Brown

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



NFPA
70E

NFPA
2112

Flame-Resistant Canvas Cargo Pant

FRB240

HRC 2
ATPV
(CAL/CM²)
12.1

8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · Original fit sits slightly below the waist · Full seat and thigh · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Two large side cargo pockets with pen slots · Triple-needle main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/HRC 2 label sewn on waistband · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

O



Style #/Color
FRB240-DNY/Dark Navy
FRB240-GKH/Golden Khaki

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



NFPA
70E

NFPA
2112

Flame-Resistant Work Pant – Relaxed Fit

100172

HRC 2
ATPV
(CAL/CM²)
10.1

7-ounce, blend of 45% FR modacrylic/35% lycel/20% aramid · Relaxed fit sits slightly below the waist · Relaxed seat and thigh · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back welt pockets · Triple-needle main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/HRC 2 label sewn on front waistband · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

R

· INHERENTLY FLAME-RESISTANT FABRIC



Style #/Color
100172-410/Dark Navy

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



NFPA
70E

NFPA
2112

FLAME-RESISTANT

NFPA
70E
NFPA
2112



Flame-Resistant Twill Work Pant

FRB002

HRC 2 9-ounce, FR twill: 88% cotton/12% high-tenacity nylon · Original fit sits slightly below the waist · Full seat and thigh · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back welt pockets · Triple-needle main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/HRC 2 label sewn on front waistband · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

DNY

Style #/Color
FRB002-DNY/Dark Navy

	WAIST													
	30	31	32	33	34	36	38	40	42	44	46	48	50	52
INSEAM														
30														
32														
34														
36														

Flame-Resistant Force Cotton Short-Sleeve T-Shirt

100234

HRC 2 **ORIGINAL FIT** 6.75-ounce, 100% cotton FR jersey knit · FastDry™ technology wicks away sweat for comfort · Fights odor · Rib-knit crewneck collar · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/HRC 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

410 051

Style #/Color
100234-410/Dark Navy
100234-051/Light Gray

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

Flame-Resistant Force Cotton Long-Sleeve T-Shirt

100235

HRC 2 **ORIGINAL FIT** 6.75-ounce, 100% cotton FR jersey knit · FastDry™ technology wicks away sweat for comfort · Fights odor · Rib-knit crewneck collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/HRC 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

410 051 261 465

Style #/Color
100235-410/Dark Navy
100235-051/Light Gray
100235-261/Sand
100235-465/Medium Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

NFPA
70E
NFPA
2112



FORCEFR

NFPA
70E
NFPA
2112



FORCEFR

FLAME-RESISTANT

Flame-Resistant Force Cotton Short-Sleeve Henley

100236

HRC 2
ATPV
(CAL/CM²)
8.9

ORIGINAL FIT 6.75-ounce, 100% cotton FR jersey knit · FastDry™ technology wicks away sweat for comfort · Fights odor · Rib-knit henley collar · Three-button front · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/HRC 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

410	051
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Style #/Color
100236-410/Dark Navy
100236-051/Light Gray

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



NFPA
70E

NFPA
2112



FORCEFR

Flame-Resistant Force Cotton Long-Sleeve Henley

100237

HRC 2
ATPV
(CAL/CM²)
8.9

ORIGINAL FIT 6.75-ounce, 100% cotton FR jersey knit · FastDry™ technology wicks away sweat for comfort · Fights odor · Rib-knit henley collar and cuffs · Three-button front · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/HRC 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

410	051	261	465
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Style #/Color
100237-410/Dark Navy
100237-051/Light Gray
100237-261/Sand
100237-465/Medium Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



NFPA
70E

NFPA
2112



FORCEFR

Flame-Resistant Force Cotton Long-Sleeve Polo

100238

HRC 2
ATPV
(CAL/CM²)
8.9

ORIGINAL FIT 6.75-ounce, 100% cotton FR jersey knit · FastDry™ technology wicks away sweat for comfort · Fights odor · Jersey knit polo collar and rib-knit cuffs · Three-button front · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/HRC 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

410	465
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Style #/Color
100238-410/Dark Navy
100238-465/Medium Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



NFPA
70E

NFPA
2112



FORCEFR

FLAME-RESISTANT



Flame-Resistant Force Cotton Long-Sleeve Mock Turtleneck

100549

HRC 2 **ORIGINAL FIT** 6.75-ounce, 100% cotton FR jersey knit · FastDry™ technology wicks away sweat for comfort · Fights odor · Rib-knit mock turtleneck collar and cuffs · Side-seamed construction minimizes twisting · Carhartt FR label sewn on left arm; NFPA 2112/HRC 2 label sewn on side seam · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color
100549-410/Dark Navy
100549-051/Light Gray

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Flame-Resistant Force Graphic Long-Sleeve T-Shirt

101153

HRC 2 **ORIGINAL FIT** 6.75-ounce, 100% cotton FR jersey knit · FastDry™ technology wicks away sweat for comfort · Fights odor · Rib-knit crewneck collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt Graphic on left sleeve · Carhartt FR and NFPA 2112/HRC 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color
101153-410/Dark Navy
101153-051/Light Gray*

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*Available July 2014



Flame-Resistant Force Short-Sleeve T-Shirt

FRK008

HRC 1 **RELAXED FIT** 5.5-ounce knit: 48% modacrylic, 48% Tencel®/4% Spandex · Force™ material wicks away moisture for comfort · Anti-order control · Intended as a base layer · Stretchable, spandex-reinforced rib-knit fabric for comfort · Stretchable, spandex-reinforced rib-knit crewneck · Side-seamed construction minimizes twisting · Square hem · HRC 1 label sewn on side seam · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**



Style #/Color
FRK008-DNY/Dark Navy
FRK008-SND/Sand

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

Flame-Resistant Force Long-Sleeve T-Shirt

FRK009

HRC 1
EBT
(CAL/CM²)
4.7

RELAXED FIT 5.5-ounce knit: 48% modacrylic/48% Tencel®/4% spandex · Force™ material wicks away moisture for comfort · Anti-odor control · Intended for use as a base layer · Stretchable, spandex-reinforced rib-knit fabric for comfort · Stretchable, spandex-reinforced rib-knit crewneck and cuffs · Side-seamed construction minimizes twisting · Square hem · HRC 1 label sewn on side seam · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**



Style #/Color
FRK009-DNY/Dark Navy
FRK009-LGY/Light Gray
FRK009-SND/Sand

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



FORCEFR

NFPA
70E

Flame-Resistant Traditional Short-Sleeve T-Shirt

FRK087

HRC 2
ATPV
(CAL/CM²)
9.8

6.5-ounce FR knit: 55% modacrylic/45% cotton · Stretchable, spandex-reinforced rib-knit collar · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · Carhartt FR and HRC 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**



Style #/Color
FRK087-DNY/Dark Navy
FRK087-LGY/Light Gray

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



NFPA
70E

Flame-Resistant Traditional Long-Sleeve T-Shirt

FRK294

HRC 2
ATPV
(CAL/CM²)
9.8

6.5-ounce FR knit: 55% modacrylic/45% cotton · Rib-knit collar and cuffs · Side-seamed construction minimizes twisting · Left-chest pocket · Carhartt FR and HRC 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**



Style #/Color
FRK294-DNY/Dark Navy
FRK294-LGY/Light Gray
FRK294-SND/Sand

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



NFPA
70E

FLAME-RESISTANT



Flame-Resistant Traditional Long-Sleeve Henley FRK293

HRC 2
ATPV (CAL/CM²) 9.8
6.5-ounce FR knit: 55% modacrylic/45% cotton · Rib-knit collar and cuffs · Three-button front with FR melamine buttons · Side-seamed construction minimizes twisting · Left-chest pocket · Carhartt FR and HRC 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**



Style #/Color
FRK293-DNY/Dark Navy
FRK293-LGY/Light Gray

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Flame-Resistant Traditional Long-Sleeve Mock Turtleneck FRK295

HRC 2
ATPV (CAL/CM²) 9.8
6.5-ounce FR knit: 55% modacrylic/45% cotton · Rib-knit mock turtleneck collar and cuffs · Side-seamed construction minimizes twisting · Carhartt FR label sewn on left arm; HRC 2 label sewn on side seam · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**



Style #/Color
FRK295-DNY/Dark Navy
FRK295-LGY/Light Gray

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Flame-Resistant Canvas Shirt Jac 100432

HRC 3
ATPV (CAL/CM²) 34
ORIGINAL FIT 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 7-ounce, FR twill lining: 88% cotton/12% high-tenacity nylon · Antique-finish metal snaps throughout · Two chest pockets with rivet reinforcements · Adjustable two-snap cuffs with extended plackets · Carhartt FR and HRC 3 labels sewn on left pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112



Style #/Color
100432-001/Black
100432-201/Dark Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

FLAME-RESISTANT

Flame-Resistant Washed Denim Shirt

100796

HRC 2
ATPV
(CAL/CM²)
11.0

ORIGINAL FIT 8.5-ounce, FR denim: 100% cotton · Garment washed for a soft finish · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with flaps and button closures · Extended sleeve plackets with two-button adjustable cuffs · Triple-stitched main seams · Carhartt FR and NFPA 2112/HRC 2 labels sewn on left pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

451

Style #/Color
100796-451/Midstone

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
■	■	■	■	■	■	■	■	TALL



NFPA
70E

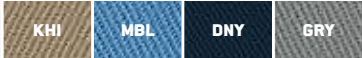
NFPA
2112

Flame-Resistant Twill Shirt with Pocket Flaps

FRS160

HRC 2
ATPV
(CAL/CM²)
8.6

ORIGINAL FIT 7-ounce, FR twill: 88% cotton/12% high-tenacity nylon · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with flaps and button closures · Extended sleeve plackets with two-button adjustable cuffs · Triple-stitched main seams · Carhartt FR and NFPA 2112/HRC 2 labels sewn on left pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112



Style #/Color
FRS160-KHI/Khaki
FRS160-MBL/Medium Blue
FRS160-DNY/Dark Navy
FRS160-GRY/Gray

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
■	■	■	■	■	■	■	■	TALL



NFPA
70E

NFPA
2112

Flame-Resistant Snap-Front Work Shirt

FRS006

HRC 2
ATPV
(CAL/CM²)
8.6

ORIGINAL FIT 7-ounce, FR twill: 88% cotton/12% high-tenacity nylon · Spread collar with button closure · Snap-front closure · Two chest pockets with flaps and snap closures · Three-snap adjustable cuffs · Triple-stitched main seams · Carhartt FR label sewn on left pocket · Meets the performance requirements of NFPA 70E standards



Style #/Color
FRS006-KHI/Khaki
FRS006-RYL/Royal

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
■	■	■	■	■	■	■	■	TALL



NFPA
70E

FLAME-RESISTANT

NFPA
70E

NFPA
2112



Flame-Resistant Classic Plaid Shirt

101028

HRC 2
ATPV
(CAL/CM²)
9.5

ORIGINAL FIT 6.5-ounce, FR twill: 88% cotton/12% high-tenacity nylon · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with button closure · Extended sleeve plackets with two-button adjustable cuffs · Carhartt FR and NFPA 2112/HRC 2 labels sewn on left pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color
101028-316/Moss
101028-465/Medium Blue
101028-607/Crimson
101028-075/Steel

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

NFPA
70E

NFPA
2112



Flame-Resistant Work-Dry® Lightweight Twill Shirt

FRS003

HRC 2
ATPV
(CAL/CM²)
8.7

ORIGINAL FIT 6-ounce, FR twill: 88% cotton/12% high-tenacity nylon · Work-Dry® material wicks away moisture for comfort · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with flaps and button closures · Extended sleeve plackets with two-button adjustable cuffs · Carhartt FR and NFPA 2112/HRC 2 labels sewn on left pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112



Style #/Color
FRS003-KHI/Khaki
FRS003-DNY/Dark Navy
FRS003-RYL/Royal
FRS003-465/Medium Blue
FRS003-GRY/Gray

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

NFPA
70E



Flame-Resistant Chambray Shirt

FRS004

HRC 1
ATPV
(CAL/CM²)
6.5

ORIGINAL FIT 5.5-ounce, FR chambray: 88% cotton/12% high-tenacity nylon · Button-down collar with button closure · FR melamine buttons throughout · Left-chest pocket with flap and button closure · Extended sleeve plackets with two-button adjustable cuffs · Triple-stitched main seams · Carhartt FR and HRC 1 labels sewn on left pocket · Meets the performance requirements of NFPA 70E standards



Style #/Color
FRS004-CBL/Blue Chambray

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

FLAME-RESISTANT

Flame-Resistant Work Shirt

100167

HRC 1	HRC 1
ATPV (CAL/CM²) 6.5	ATPV (CAL/CM²) 5.7
Khaki	Dark Navy

ORIGINAL FIT 5.8 ounce, FR Twill: 48% modacrylic/37 % lyocell/15% aramid (Khaki); 45% modacrylic/35 % lyocell/20% aramid (Dark Navy) · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with flaps and button closures · Extended sleeve plackets with two-button adjustable cuffs · Triple-stitched main seams · Carhartt FR and NFPA 2112/ HRC 1 labels sewn on left pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · **INHERENTLY FLAME-RESISTANT FABRIC**

250	410
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Style #/Color
100167-250/Khaki
100167-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



NFPA
70E

NFPA
2112

Flame-Resistant Thermal-Lined Sweatshirt

100647

HRC 3
ATPV (CAL/CM²) 35

ORIGINAL FIT Heavyweight, 14.25-ounce, FR fleece: 58% cotton/ 35% modacrylic/ 7% polyester blend with durable water-repellent finish · Anti-odor control · 7-ounce, FR knit: 55% modacrylic/45% cotton thermal lining retains warmth · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Three-piece thermal-lined hood with FR draw-cord closure · Brass front zipper with Nomex® FR zipper tape plus inner and outer protective flaps · Two front hand-warmer pockets · Inside patch pocket · Carhartt FR and HRC 3 labels sewn on left-front pocket · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**

410

Style #/Color
100647-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



NFPA
70E

Flame-Resistant Heavyweight Klondike Sweatshirt

101203

HRC 3
ATPV (CAL/CM²) 33.6

ORIGINAL FIT Heavyweight, 14.25 ounce, FR fleece: 58% cotton/ 35% modacrylic/7% polyester blend with durable water-repellent finish · Anti-odor control · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Vislon® front zipper with Nomex® FR zipper tape · Two front hand-warmer pockets · Lower front pocket · Inside mobile pocket · Inside patch pocket · Carhartt FR and NFPA 2112/HRC 2 labels sewn on left-front pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · **INHERENTLY FLAME-RESISTANT FABRIC**

001

Style #/Color
101203-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



NFPA
70E

NFPA
2112



Pocket Detail

FLAME-RESISTANT

NFPA
70E

NFPA
2112



Flame-Resistant Heavyweight Zip-Front Sweatshirt

FRK007

HRC 3

ATPV
(CAL/CM²)
33.6

ORIGINAL FIT

Heavyweight 14.25-ounce, FR fleece: 58% cotton/35% modacrylic/7% polyester blend with durable water-repellent finish · Anti-odor control · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Attached hood with FR draw-cord closure · Brass front zipper with Nomex® FR zipper tape plus inner and outer protective flaps · Two front hand-warmer pockets · Carhartt FR and NFPA 2112/HRC 3 labels sewn on left-front pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · **INHERENTLY FLAME-RESISTANT FABRIC**

DNY

Style #/Color
FRK007-DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR
TALL

NFPA
70E

NFPA
2112



Flame-Resistant Heavyweight Hooded Sweatshirt

FRK006

HRC 3

ATPV
(CAL/CM²)
33.6

ORIGINAL FIT

Heavyweight, 14.25-ounce, FR fleece: 58% cotton/35% modacrylic/7% polyester blend with durable water-repellent finish · Anti-odor control · Attached hood with adjustable draw-cord closure · Front hand-warmer pocket · Carhartt FR and NFPA 2112/HRC 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · **INHERENTLY FLAME-RESISTANT FABRIC**

DNY

Style #/Color
FRK006-DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR
TALL

NFPA
70E

NFPA
2112



Flame-Resistant Heavyweight Crewneck Sweatshirt

FRK127

HRC 3

ATPV
(CAL/CM²)
33.6

ORIGINAL FIT

Heavyweight, 14.25-ounce fleece: 58% cotton/35% modacrylic/7% polyester blend with durable water-repellent finish* · Anti-odor control · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt FR and NFPA 2112/HRC 2 labels sewn on left-front side seam · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112 · **INHERENTLY FLAME-RESISTANT FABRIC**

DNY

Style #/Color
FRK127-DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR
TALL

*DWR available Fall 2014

Flame-Resistant High-Visibility
Long-Sleeve T-Shirt – Class 3

FRK003

HRC 2
EBT
(CAL/CM²)
10.0

ORIGINAL FIT 7.75-ounce knit; 61% modacrylic/32% cotton/ 7% polyester · Releases stains with Stain Breaker™ technology · Rib-knit collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and HRC 2 labels sewn on pocket · ANSI Class 3, Level 2 compliant, 3M™ Scotchlite™ reflective material; segmented trim (#5510) maintains performance through 75 home launderings · Meets ANSI/ISEA 107-2010 and NFPA 70E standards · Meets ANSI Class 3, Level 2 visibility standards · **INHERENTLY FLAME-RESISTANT FABRIC**

BLM

Style #/Color
FRK003-BLM/Bright Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA
70E
ANSI
CLASS 3

Flame-Resistant Heavyweight High-Visibility
Class 3 Hooded Zip-Front Sweatshirt

100460

HRC 2
ATPV
(CAL/CM²)
24

ORIGINAL FIT Heavyweight, 14.25 -ounce, FR fleece, 69% modacrylic/27% cotton/ 4% polyester blend · Releases stains with Stain Breaker™ technology · Anti-odor control · Three-piece hood construction with adjustable draw-cord closure · Two front hand-warmer pockets · Carhartt FR and HRC 2 labels sewn on pocket · ANSI class 3, level 2 compliant, 3M™ Scotchlite™ reflective material; segmented trim (#5510) maintains performance through 75 home launderings · 360° visibility with “X” pattern on back · Meets ANSI Class 3, Level 2 standards · Meets ANSI/ISEA 107-2010 · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**

323

Style #/Color
100460-323/Bright Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



NFPA
70E
ANSI
CLASS 3

Flame-Resistant High-Visibility
5-Point Breakaway Vest

FRV005

HRC 1
ATPV
(CAL/CM²)
5.1

MIDWEIGHT 6.5-ounce FR mesh fabric : 85% modacrylic/15% Kevlar · 3M™ Scotchlite™ Reflective Material; # 8935 maintains performance through 50 home launderings · 5 breakaway points: FR hook-and-loop closures on front, sides and shoulders · Carhartt FR and HRC 1 labels sewn on left chest · Meets ANSI/ISEA 107-2010 and NFPA 70E standards · Meets ANSI Class 2, Level 2 visibility standards

BLM

Style #/Color
FRV005-BLM/Brite Lime

S/M	L/XL	2XL/3XL	4XL/5XL	
•	•	•	•	REGULAR



NFPA
70E
ANSI
CLASS 2

FLAME-RESISTANT

Flame-Resistant Fleece 2-in-1 Knit Hat

100164

HRC 2
EBT
(CAL/CM²)
15.0

7.5 ounce, Nomex IIIA fleece; Pull down face mask: 6-ounce, 48% modacrylic/48% Tencel®/4% spandex face and chin guard · Breathable fleece hat with pull down face mask for warmth and protection · Mask can be tucked into hat when not in use · Carhartt FR label sewn on front · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**

410

Style #/Color
100164-410/Dark Navy

ONE SIZE FITS ALL



NFPA
70E

Flame-Resistant Fleece Neck Gaiter

100165

HRC 2
EBT
(CAL/CM²)
9.1

12.5-ounce 67% modacrylic/29% rayon/4% spandex · Wind- and water-resistant fabric · Breathable · Carhartt FR label sewn on back seam · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**

410

Style #/Color
100165-410/Dark Navy

ONE SIZE FITS ALL

NFPA
70E



Flame-Resistant Fleece Hat

100166

HRC 2
EBT
(CAL/CM²)
15.2

7.5-ounce, Nomex® IIIA fleece for warmth · Breathable · Carhartt FR label sewn on front · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**

410

Style #/Color
100166-410/Dark Navy

ONE SIZE FITS ALL



NFPA
70E

Flame-Resistant Force Grid Beanie

100492

HRC 1
EBT
(CAL/CM²)
5.2

11.7-ounce, FR Polartec® Power Stretch® fabric: 67% modacrylic/29% rayon/4% spandex · Grid construction maximizes warmth, minimizes weight, enhances breathability · FastDry™ technology wicks away sweat for comfort · Fights odor · Four-way stretch improves comfort · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**

001

410

075

211

Style #/Color
100492-001/Black
100492-410/Dark Navy
100492-075/Steel
100492-211/Carhartt Brown

ONE SIZE FITS ALL

NFPA
70E



Flame-Resistant Force Grid Head Band

101184

HRC 1
EBT (CAL/CM²) 5.2
11.7-ounce Polartec® Power Stretch® fabric · 68% modacrylic/29% rayon/3% spandex · Breathable · Anti-odor · Anti-microbial · Flat lock stitched seams for added comfort and stretch · Wicking/quick dry · Carhartt FR label sewn on front · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**

410 **001**
NEW

Style #/Color
101184-410/Dark Navy
101184-001/Black*

*Available July 2014



FORCEFR

Flame-Resistant Hard Hat Liner

101200

HRC 3
EBT (CAL/CM²) 32.0
9-ounce 100% cotton FR twill with 11.7 ounce Polartec® Power Stretch® fabric lining · 68% modacrylic/29% rayon/3% spandex · Over nose face mask · Lower front cross-over closure to keep out wind and protect the neck · Inside warming pouch pockets over ears · Front and back hem shaped longer to protect neck · Hard hat attachment straps · Carhartt FR label sewn on front · Meets the performance requirements of NFPA 70E standards

410

Style #/Color
101200-410/Dark Navy



NFPA 70E

Flame-Resistant Enhanced Visibility Hat

101212

HRC 2
EBT (CAL/CM²) 11.5
12-ounce FR enhanced visibility two-sided brushed Polartec® fleece · Carhartt FR label sewn on front · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**

323

Style #/Color
101212-323/Brite Lime



NFPA 70E

Flame-Resistant Double-Layer Force Balaclava

FRA003

HRC 2
ATPV (CAL/CM²) 15.0
6-ounce, 2-ply FR knit: 48% modacrylic, 48% Tencel®/4% spandex · FastDry™ technology wicks away sweat for comfort · Fights odor · Full facial protection extends below the neckline · Face mask pulls down below the chin when not needed · Flat-seam, 2-ply construction enhances comfort and warmth · Carhartt FR label sewn on back · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**

DNY

Style #/Color
FRA003-DNY/Dark Navy

ONE SIZE FITS ALL



NFPA 70E

FORCEFR

FLAME-RESISTANT

NFPA
70E



EXTREMES^{FR}

NEW Flame-Resistant Extremes® Arctic Hood

101392

HRC 4
ATPV
(CAL/CM²)
50.0

9-ounce FR canvas; 88% cotton/12% high-tenacity nylon with Wind Shield™ technology · Fully-insulated with 3M™ Thinsulate™ Platinum insulation with twill face cloth · Three-piece hood construction · ID patch located inside · Nomex® FR adjustable draw-cord front opening with barrel locks · Triple-stitched main seams · Specifically designed and compatible to snap onto 100784 · Meets the performance requirements of NFPA 70E standards

AVAILABLE JULY 2014

410

Style #/Color
101392-410/Dark Navy

ONE SIZE FITS ALL

Flame-Resistant Midweight Canvas Hood

FRA002

HRC 3
ATPV
(CAL/CM²)
33.5

8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce FR quilt lining: FR modacrylic batting · Chin protector with FR hook-and-loop closure · Adjustable Nomex® FR draw cord · Arc-resistant snaps for attachment to FR outerwear only · 2-ply construction enhances comfort and warmth · Carhartt FR label sewn on back · Meets the performance requirements of NFPA 70E standards · **INHERENTLY FLAME-RESISTANT FABRIC**

DNY

BRN

BLK

Style #/Color
FRA002-DNY/Dark Navy
FRA002-BRN/Carhartt Brown
FRA002-BLK/Black

Compatible with:

FRJ164 FR Midweight Canvas Dearborn Jacket
FRJ003 FR Lanyard Access Jacket

ONE SIZE FITS ALL

Flame-Resistant Duck Hood / Quilt-Lined

FRA265

HRC 4
ATPV
(CAL/CM²)
54.3

13-ounce, 100% cotton FR duck · 11.5-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth · Three-piece hood design for better fit · Chin protector with FR hook-and-loop closure · Adjustable Nomex® FR draw cord · Arc-resistant snaps for attachment to FR outerwear only · Meets the performance requirements of NFPA 70E standards

BRN

DNY

RYL

STL

BLK

Style #/Color
FRA265-BRN/Carhartt Brown
FRA265-DNY/Dark Navy
FRA265-RYL/Royal
FRA265-STL/Steel
FRA265-BLK/Black

Compatible with:

FRC066 FR Duck Traditional Coat
FRJ195 FR Duck Bomber Jacket
100161 Flame-Resistant Duck Traditional Coat with Reflective Striping
100196 Flame-Resistant Duck Coverall

ONE SIZE FITS ALL

NFPA
70E



FLAME-RESISTANT

NEW Flame-Resistant Base Force™ Cold Weather Crewneck

101245

HRC 2
ATPV
(CAL/CM²)
16.0

RELAXED FIT 7.4-ounce, FR knit: 74% cotton/24% rayon/2% spandex · FastDry™ technology wicks away sweat for warmth and comfort · Fights odor · Self crewneck collar and cuffs · Smooth flatlock seams · Carhartt logo and NFPA 2112/HRC 2 flag label sewn to exterior · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

410

Style #/Color
101245-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

AVAILABLE JULY 2014



NFPA
70E

NFPA
2112

FORCEFR

NEW Flame-Resistant Base Force™ Cold Weather Bottom

101246

HRC 2
ATPV
(CAL/CM²)
16.0

7.4-ounce, FR knit: 74% cotton/24% rayon/2% spandex · FastDry™ technology wicks away sweat for warmth and comfort · Fights odor · Smooth flatlock seams · Carhartt logo and HRC 2 flag label sewn to exterior · Meets the performance requirements of NFPA 70E standards

410

Style #/Color
101246-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

AVAILABLE JULY 2014



NFPA
70E

FORCEFR

Women's Flame-Resistant Force Cotton Long-Sleeve T-Shirt

101107

HRC 2
ATPV
(CAL/CM²)
8.9

RELAXED FIT 6.75-ounce, 100% cotton FR jersey knit · FastDry™ technology wicks away sweat for comfort · Fights odor · Rib-knit collar and cuffs · Flat lock construction and forward shoulder seams for comfort · Longer length provides coverage while reaching and bending · Carhartt FR label sew at sleeve hem; HRC 2 label sewn inside neck seam · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

410

Style #/Color
101107-410/Dark Navy

XS	S	M	L	XL	XXL
•	•	•	•	•	•



NFPA
70E

NFPA
2112

FORCEFR

FLAME-RESISTANT

NFPA
70E

NFPA
2112



Flame-Resistant Women's Twill Shirt

WFRS160

HRC 2
ATPV
(CAL/CM²)
8.6

ORIGINAL FIT 7-ounce FR twill: 88% cotton/12% high-tenacity nylon · Button-down collar · FR melamine buttons · Two chest pockets with flaps and button closures · Triple-stitched main seams · Shaped shirt tail · Carhartt FR and HRC 2 labels sewn on left-chest pocket · Meets the performance requirements of NFPA 70E and NFPA 2112 standards



Style #/Color
WFRS160-DNY/Dark Navy
WFRS160-KHI/Khaki

XS	S	M	L	XL	XXL
•	•	•	•	•	•

NFPA
70E

NFPA
2112



NEW Women's Flame-Resistant Klondike Sweatshirt

101247

HRC 3
ATPV
(CAL/CM²)
33.6

HEAVYWEIGHT 14.25 ounce, FR knit: 58% cotton/ 35% modacrylic/7% polyester blend with Rain Defender™ durable water-repellent finish · Anti-odor control · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Vislon® front zipper with Nomex® FR zipper tape plus inner protective flap · Front hand-warmer pocket has a hidden security pocket inside · Carhartt FR and HRC 3 labels sewn on left-front pocket · Meets the performance requirements of NFPA 70E and NFPA 2112 standards · **INHERENTLY FLAME-RESISTANT FABRIC**



Style #/Color
101247-410/Dark Navy

XS	S	M	L	XL	XXL
•	•	•	•	•	•

AVAILABLE JULY 2014

NFPA
70E

NFPA
2112



NEW Women's Flame-Resistant Denim Jean

101249

HRC 2
ATPV
(CAL/CM²)
16.0

11.75-ounce, 100% cotton FR denim; Sits slightly below the natural waist · Relaxed fit; Relaxed-fitting seat and thighs · Garment washed for a soft finish · Straight leg · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Leg openings fit over boots · Double-stitched main seams · Carhartt FR label sewn on back pocket, HRC 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E and NFPA 2112 standard



Style #/Color
101249-407/Denim

		WAIST										
		2	4	6	8	10	12	14	16	18	20	
INSEAM	28	•	•	•	•	•	•	•	•	•	•	•
	30	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•

AVAILABLE JULY 2014

FLAME-RESISTANT

Flame-Resistant Women's Canvas Work Pant WFRB159

HRC 2
ATPV
(CAL/CM²)
12.1

8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · Relaxed seat and thigh · Arc-resistant high-tension snap closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Contoured waistband eliminates gapping in back · Mid-rise waist for added comfort · Cell phone pocket and utility pocket · Triple-needle main seams · Straight leg opening · Carhartt FR label sewn on back pocket; HRC 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E standards and is UL® Classified to NFPA 2112

L

DNY	GKH
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Style #/Color
WFRB159-DNY/Dark Navy
WFRB159-GKH/Golden Khaki

		WAIST									
		2	4	6	8	10	12	14	16	18	20
INSEAM	28										
	30										
	32										
	34										



NFPA
70E

NFPA
2112

Flame-Resistant Women's Midweight Canvas Active Jac WFRJ130

HRC 3
ATPV
(CAL/CM²)
33.5

MIDWEIGHT 8.5-ounce FR canvas: 88% cotton/12% high-tenacity nylon · 8.75-ounce, FR quilt lining: FR modacrylic batting quilted to twill face cloth · Two inside patch pockets with FR hook-and-loop closures · Nomex® FR rib-knit cuffs and waistband · Brass front zipper with Nomex® FR zipper tape has inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Attached quilt-lined hood with adjustable Nomex® FR draw cord · Back length: Medium: 28.5 inches · Carhartt FR and HRC 3 labels sewn on left pocket · Meets the performance requirements of NFPA 70E standards

BRN	DNY
-----	-----

Style #/Color
WFRJ130-BRN/Carhartt Brown
WFRJ130-DNY/Dark Navy

XS	S	M	L	XL	XXL



NFPA
70E



HIGH-VISIBILITY / COLOR ENHANCED



HIGH-VISIBILITY / COLOR ENHANCED



FORCE carhartt



FORCE carhartt

Force Color Enhanced Short-Sleeve T-Shirt

100493

RELAXED FIT 4.25-ounce bird's-eye knit; 100% polyester · FastDry™ technology wicks away sweat for comfort · Releases stains with Stain Breaker™ technology · Rib-knit crewneck collar · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · Tagless neck label

323

824

Style #/Color
100493-323/Brite Lime
100493-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR

Force Color Enhanced Long-Sleeve T-Shirt

100494

RELAXED FIT 4.25-ounce bird's-eye knit; 100% polyester · FastDry™ technology wicks away sweat for comfort · Releases stains with Stain Breaker™ technology · Rib-knit crewneck collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · Tagless neck label

323

824

Style #/Color
100494-323/Brite Lime
100494-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

Force High-Visibility Short-Sleeve Class 2 T-Shirt

100495

RELAXED FIT 4.25-ounce bird's-eye knit; 100% polyester · FastDry™ technology wicks away sweat for comfort · Releases stains with Stain Breaker™ technology · Rib-knit crewneck collar · Tagless neck label · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · ANSI Class 2, Level 2 compliant 3M™ Scotchlite™ Reflective Material; segmented trim #5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107-2010

323

824

Style #/Color
100495-323/Brite Lime
100495-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR



Trim Detail

FORCE carhartt

HIGH-VISIBILITY / COLOR ENHANCED

Force High-Visibility Long-Sleeve Class 3 T-Shirt 100496

RELAXED FIT 4.25-ounce bird's-eye knit: 100% polyester · FastDry™ technology wicks away sweat for comfort · Releases stains with Stain Breaker™ technology · Rib-knit crewneck collar and cuffs · Tagless neck label · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · ANSI Class 3, Level 2 compliant 3M™ Scotchlite™ Reflective Material; segmented trim #5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107-2010

323

824

Style #/Color
100496-323/Brite Lime
100496-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Shaded sizes will have price upcharge.



HIGH-VISIBILITY /
COLOR ENHANCED

ANSI
CLASS 2



High-Visibility Class 2 Vest

100501

100% polyester mesh · Left-chest pocket with pen stall · Hook-and-loop closure · Triple-stitched main seams · Meets ANSI Class 2, Level 2 visibility standards, 3M™ Scotchlite™ Reflective Material; #8906 maintains performance through 30 home launderings · Meets ANSI / ISEA 107-2010

323

824

Style #/Color
100501-323/Brite Lime
100501-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•

REGULAR

ANSI
CLASS 3



Trim Detail

High-Visibility Zip-Front
Class 3 Thermal-Lined Sweatshirt

100504

ORIGINAL FIT 10.5-ounce, 100% polyester fabric with stain release finish · 100% polyester thermal lining · Three-piece thermal-lined hood with adjustable draw cord · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Brass-zipper front closure · Two front hand-warmer pockets · ANSI Class 3, Level 2 compliant 3M™ Scotchlite™ Reflective Material; segmented trim #5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107-2010

323

824

Style #/Color
100504-323/Brite Lime
100504-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR

TALL

ANSI
CLASS 3



Trim Detail

High-Visibility Zip-Front Class 3 Sweatshirt

100503

ORIGINAL FIT 10.5-ounce, 100% polyester fabric with stain release finish · Three-piece hood with adjustable draw cord · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Brass-zipper front closure · Two front hand-warmer pockets · Left pocket includes hidden storage pocket with hook-and-loop closure · ANSI Class 3, Level 2 compliant 3M™ Scotchlite™ Reflective Material; segmented trim # 5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107-2010

323

824

Style #/Color
100503-323/Brite Lime
100503-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR

TALL

HIGH-VISIBILITY /
COLOR ENHANCED

High-Visibility Class 3 Waterproof Jacket100499

250-denier, 100% polyester shell with water-repellent finish · Waterproof membrane · Fully taped seams · 100% polyester mesh lining in body · 100% nylon taffeta lining in sleeves and hood · Interior stretch-polyester storm cuffs · Snap-on/removable contoured hood with adjustable draw cord · Heavy-duty zipper with storm flap · Elastic draw-cord hem · Right chest map pocket with waterproof zipper closure · Two lower-front pockets with zipper closure and storm flaps · Two inside pockets with hook-and-loop closures · Back length: Large Regular: 30.75 inches · ANSI Class 3, Level 2 visibility standards 3M™ Scotchlite™ reflective material #8725 · Meets ANSI / ISEA 107-2010

323

Style #/Color
100499-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



ANSI CLASS 3

High-Visibility Class 3 Sherwood Jacket100787

250-denier, 100% polyester shell with water-repellent finish · Brushed polyester quilt lining · Fully taped waterproof seams · Snap-on quilt lined hood with draw-cord closure and barrel-lock adjusters · Two front utility bands at shoulder level · Right-chest pocket with flap and hook and loop closure · Left-chest map pocket with waterproof zipper closure · Left sleeve pocket with flap and hook and loop closure · Two lower-front double pockets with top entry and side hand warmer entry · Sleeves include ergonomic openings with stretch-polyester storm cuffs and hook and loop adjustment · Back length: Large Regular: 30.75 inches · ANSI Class 3, Level 2 visibility standards 3M™ Scotchlite™ reflective material #8725 · Meets ANSI / ISEA 107-2010

323

Style #/Color
100787-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR



ANSI CLASS 3

High-Visibility Class 3 Waterproof Pant100497

250-denier, 100% polyester shell with water-repellent finish · Waterproof membrane · Fully taped seams · 100% polyester mesh lining in seat and thigh · 100% nylon taffeta lining from knee down · Full-leg, two-way zipper with double storm-channel flaps · Snap-adjustable leg openings · Extended chap-style double-front with cleanout bottoms that can accommodate knee pads · Reinforced-polyester leg-bottom kick panels · Elastic waistband with hook-and-loop side adjusters · Inseam: Regular: 31 inches · ANSI Class E, Level 2 visibility standards 3M™ Scotchlite™ reflective material #8725 · Meets ANSI / ISEA 107-2010

323

Style #/Color
100497-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



ANSI CLASS E

HIGH-VISIBILITY / COLOR ENHANCED



323

Color Enhanced Beanie

100793

100% polyester fleece for warmth · Carhartt label sewn on front



824

Style #/Color
100793-323/Brite Lime
100793-824/Brite Orange

ONE SIZE FITS ALL



323

Color Enhanced Fleece 2-in-1 Hat

100795

100% polyester · Fleece hat with pull-down face mask for warmth · Carhartt logo sewn on front



824

Style #/Color
100795-323/Brite Lime
100795-824/Brite Orange

ONE SIZE FITS ALL



OUTERWEAR



Shoreline Jacket

J162

7.3-ounce, 100% nylon oxford shell with Storm Defender™ waterproof breathable membrane and Rain Defender™ durable water-repellent finish · Fully taped waterproof seams · Polyester mesh lining in body, nylon taffeta lining in sleeves and hood · Snap-on/detachable visored hood with draw-cord adjuster · Heavy-duty front zipper with outer and inner storm flaps · Left-chest map pocket with waterproof zipper closure · Two inside pockets with hook-and-loop closures · Two lower-front pockets with zipper closures and storm flaps · Inner-sleeve rib-knit storm cuffs · Angled cuff openings · Elastic draw-cord hem · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches

001	307
-----	-----

Style #/Color
J162-001/Black
J162-307/Olive

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Duck Chore Coat

C001

12-ounce, firm-hand, 100% ring-spun cotton duck · Blanket lining in body, quilted-nylon lining in sleeves · Corduroy-trimmed collar with under-collar snaps for optional hood · Button-front closure · Two rivet-reinforced chest pockets · Inside pocket · Two rivet-reinforced, lower-front pockets · Split-back construction · Pleated bi-swing back · Metal rivets at vital stress points · Triple-stitched main seams · Back length: Large Regular: 31.25 inches; Large Tall: 33.25 inches

BRN	BLK
-----	-----

Style #/Color
C001-BRN/Carhartt Brown
C001-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



Duck Traditional Coat

C003

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight-polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Two-way brass center-front zipper plus storm flap with hook-and-loop closure · Two chest pockets with flap and hook-and-loop closure · Two inside pockets · Two large lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 31.25 inches; Large Tall: 33.25 inches

BLK	BRN	DNY
-----	-----	-----

Style #/Color
C003-BLK/Black
C003-BRN/Carhartt Brown
C003-DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

Duck Detroit Jacket

J001

12-ounce, firm-hand, 100% ring-spun cotton duck · Blanket lining in body, quilted-nylon lining in sleeves · Corduroy-trimmed collar with under-collar snaps for optional hood · Left-chest pocket with zipper closure · Inside pocket · Two lower-front pockets · Snap-adjustable cuffs and waist · Pleated bi-swing back enhances movement · Triple-stitched main seams · Back length: Large Regular: 26.25 inches; Large Tall: 28.25 inches



Style #/Color
J001-BLK/Black
J001-BRN/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



Duck Traditional Jacket

J002

12-ounce, firm-hand 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight-polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Brass center-front zipper plus storm flap with hook-and-loop closure · Two large lower-front pockets · Two inside pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 27 inches; Large Tall: 29 inches



Style #/Color
J002-BLK/Black
J002-BRN/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



Quilted-Flannel-Lined Duck Active Jac

J140

12-ounce, firm-hand, 100% ring-spun cotton duck · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Attached quilted-flannel-lined hood with draw-cord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color
J140-BLK/Black
J140-BRN/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

J140-DNY/Dark Navy
J140-RED/Red
J140-BLZ/Blaze Orange

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



OUTERWEAR



Thermal-Lined Duck Active Jac

J131

12-ounce, firm-hand, 100% ring-spun cotton duck · Polyester thermal lining · Attached thermal-lined hood with draw-cord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color
J131-BLK/Black
J131-BRN/Carhartt Brown

J131DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



Duck Vest

V01

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight-polyester insulation · Brass center-front zipper with inside storm flap · Inside pocket with hook-and-loop closure · Two large lower-front pockets · Drop tail · Triple stitched main seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches



Style #/Color
V01-BLK/Black
V01-BRN/Carhartt Brown

V01-BLZ/Blaze Orange

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR



Sandstone Traditional Coat

C26

12-ounce, 100% cotton sandstone duck · Nylon lining quilted to arctic-weight-polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Two-way brass center front zipper plus storm flap with hook-and-loop closure · Two chest pockets with flap and hook-and-loop closure · Two inside pockets · Two large lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back enhances movement · Triple-stitched main seams · Back length: Large Regular: 30.5 inches; Large Tall: 32.5 inches



Style #/Color
C26-DKB/Dark Brown
C26-BLK/Black
C26-MOS/Moss
C26-211/Carhartt Brown
C26-MDT/Midnight

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

Ridge Coat

C61

12-ounce, 100% cotton sandstone duck · Sherpa lining in body, quilted-nylon lining in sleeves · Contrasting-color collar with under-collar snaps for optional hood · Left-chest pocket with zipper closure · Two lower-front pockets · Two inside pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 32.5 inches; Large Tall: 34.5 inches

DKB	ARG	BLK	FRB	GVL
				NEW

Style #/Color

C61-DKB/Dark Brown

C61-ARG/Army Green

C61-BLK/Black

C61-FRB/Frontier Brown

C61-GVL/Gravel

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



Sierra Jacket

J141

12-ounce, 100% cotton sandstone duck · Sherpa lining in body, quilted-nylon lining in sleeves · Attached sherpa-lined hood with draw-cord closure · Left-chest pocket with zipper closure · Two inside pockets · Two sherpa-lined lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Back length: Large Regular: 28 inches; Large Tall: 30 inches

DKB	ARG	BLK	211	266	GVL	LBR
						NEW

Style #/Color

J141-DKB/Dark Brown

J141-ARG/Army Green

J141-BLK/Black

J141-211/Carhartt Brown

J141-266/Cottonwood

J141-GVL/Gravel

J141-LBR/Light Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



Sandstone Detroit Jacket

J97

12-ounce, 100% cotton sandstone duck · Blanket lining in body, quilted-nylon lining in sleeves · Contrasting-color collar · Left-chest pocket with zipper closure · Two lower-front pockets · Inside pocket · Snap-adjustable cuffs and waist · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 25.5 inches; Large Tall: 27.5 inches

DKB	BLK	GVL	FRB	266	MOS
			NEW		NEW

Style #/Color

J97-DKB/Dark Brown

J97-BLK/Black

J97-GVL/Gravel

J97-FRB/Frontier Brown

J97-266/Cottonwood

J97-MOS/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



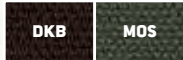
OUTERWEAR



Sandstone Traditional Jacket

J22

12-ounce, 100% cotton sandstone duck · Nylon lining quilted to arctic-weight-polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Brass center-front zipper plus storm flap with hook-and-loop closure · Two large lower-front pockets · Two inside pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 26 inches; Large Tall: 28 inches



Style #/Color
J22-DKB/Dark Brown
J22-MOS/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
■	■	■	■	■	■	■	■	■	REGULAR
■	■	■	■	■	■	■	■	■	TALL



Quilted-Flannel-Lined Sandstone Active Jac

J130

12-ounce, 100% cotton sandstone duck · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Attached quilted-flannel lined hood with draw-cord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 28.125 inches; Large Tall: 30.125 inches



Style #/Color
J130-DKB/Dark Brown
J130-211/Carhartt Brown
J130-ARG/Army Green
J130-BLK/Black
J130-MDT/Midnight
J130-FRB/Frontier Brown
J130-GVL/Gravel
J130-LBR/Light Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
■	■	■	■	■	■	■	■	■	REGULAR
■	■	■	■	■	■	■	■	■	TALL



Sandstone Vest

V02

12-ounce, 100% cotton sandstone duck · Nylon lining quilted to arctic-weight-polyester insulation · Brass center-front zipper with inside storm flap · Inside pocket with hook-and-loop closure · Two large lower-front pockets · Drop tail · Triple stitched main seams · Back length: Large Regular: 27.25 inches; Large Tall: 29.25 inches



Style #/Color
V02-DKB/Dark Brown
V02-211/Carhartt Brown
V02-MDT/Midnight
V02-LBR/Light Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
■	■	■	■	■	■	■	■	■	REGULAR
■	■	■	■	■	■	■	■	■	TALL

Mock-Neck Vest

V33

12-ounce, 100% cotton sandstone duck · Sherpa lining · Map pocket on left-chest with zipper closure · Two large, sherpa-lined front pockets · Two inside pockets · Drop tail · Triple-stitched main seams · Back length: Large Regular 27.25 inches; Large Tall: 29.25 inches

DKB	GVL	266	ARG	211
-----	-----	-----	-----	-----

Style #/Color

V33-DKB/Dark Brown

V33-GVL/Gravel

V33-266/Cottonwood

V33-ARG/Army Green

V33-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL
•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•

REGULAR

TALL



Yukon Coat

C55

Extremes®: Water-repellent, 1000-denier Cordura® nylon shell with nylon lining quilted to arctic-weight polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional A113 Extremes® Hood · Two chest pockets · Two inside pockets · Two lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Inside draw cord at waist · Split-back construction · Pleated bi-swing back enhances movement · Back length: Large Regular: 31.5 inches; Large Tall: 33.5 inches

BLK

Style #/Color

C55-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	6XL
•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•

REGULAR

TALL



Yukon Active Jac

J133

Extremes®: Water-repellent, 1000-denier Cordura® nylon shell with nylon lining quilted to arctic-weight polyester insulation · Attached, quilt-lined hood with adjustable draw cord closure · Two inside pockets · Two lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches

BLK

Style #/Color

J133-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	6XL
•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•

REGULAR

TALL





Twill Short-Sleeve Work Shirt

S223

5.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric releases stains with Stain Breaker™ technology · Spread collar with a separate band and button closure · Two chest pockets with mitered flaps and button closures · Square bottom · Dyed-to-match buttons

NAVY	BLK	DKG	KHI
------	-----	-----	-----

Style #/Color
S223-NAVY/Navy
S223-BLK/Black
S223-DKG/Dark Gray
S223-KHI/Khaki

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Twill Long-Sleeve Work Shirt

S224

5.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric releases stains with Stain Breaker™ technology · Spread collar with a separate band and button closure · Two chest pockets with mitered flaps and button closures · Two-button adjustable cuffs with extended plackets · Square bottom · Dyed-to-match buttons

NAVY	KHI	BLK	DKG
------	-----	-----	-----

Style #/Color
S224-NAVY/Navy
S224-KHI/Khaki
S224-BLK/Black
S224-DKG/Dark Gray

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Twill Work Pant

B290

8.5-ounce, 65% polyester/35% cotton twill · Wrinkle-resistant fabric with stain repellent finish · Releases stains with Stain Breaker™ technology · Permanent crease · Sits slightly below the waist · Relaxed seat and thigh · Two back welt pockets with button closures · Straight leg opening

KHI	BLK	NAVY	DKG
-----	-----	------	-----

Style #/Color
B290KHI/Khaki
B290-BLK/Black
B290-NAVY/Navy
B290-DKG/Dark Gray

		WAIST																INSEAM
		28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54
28	●					●	●	●	●	●	●	●	●	●	●	●	●	●
30	●		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
32	●		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
34	●		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
36	●							●	●	●								

FIVE-POCKET &
WORK JEANS

Traditional-Fit Straight-Leg Jean

B480

15-ounce, 100% cotton denim · Sits slightly below the waist · Slim seat and thigh
· Stronger sewn-on-seam belt loops · Straight leg opening

T



Style #/Color
B480-DPS/Deepstone
B480-LVB/Light Vintage Blue

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•	•				
	32			•	•	•	•	•	•	•	•	•	•	•	•				
	34			•	•	•	•	•	•	•	•	•	•	•					
	36					•	•	•		•	•								



Traditional-Fit Tapered-Leg Jean

B18

15-ounce, 100% cotton denim · Sits at the waist · Slim seat and thigh · Stronger
sewn-on-seam belt loops · Tapered leg opening

T



Style #/Color
B18-STW/Stonewash
B18-DST/Darkstone

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30				•		•		•		•		•		•		•		
	32				•		•		•		•		•		•		•		
	34			•		•		•		•		•		•		•			
	36					•		•		•		•							



Relaxed-Fit Straight-Leg Jean

B460

15-ounce, 100% cotton denim · Sits slightly below the waist · Relaxed seat and
thigh · Stronger sewn-on-seam belt loops · Straight leg opening

R



Style #/Color
B460-DVB/Dark Vintage Blue
B460-LVB/Light Vintage Blue
B460-DPS/Deepstone

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30				•	•	•	•	•	•	•	•	•	•	•	•	•		
	32				•	•	•	•	•	•	•	•	•	•	•	•	•		
	34			•	•	•	•	•	•	•	•	•	•	•	•				
	36					•	•	•		•	•	•							



FIVE-POCKET & WORK JEANS

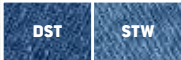


Relaxed-Fit Tapered-Leg Jean

B17

15-ounce, 100% cotton denim · Sits at the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Tapered leg opening

R



Style #/Color
B17-DST/Darkstone
B17-STW/Stonewash

		WAIST																
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52
INSEAM	30																	
	32																	
	34																	
	36																	
	38																	

Original-Fit Work Dungaree

B13

11.75-ounce, 100% cotton washed denim · Sits at the waist · Full seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

O



Style #/Color
B13-DST/Darkstone
B13-DPS/Deepstone
B13-STW/Stonewash

		WAIST																
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52
INSEAM	28																	
	30																	
	32																	
	34																	
	36																	

Original-Fit Double-Front Washed Logger

B73

15-ounce, 100% cotton washed denim · Sits at the waist · Full seat and thigh · Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

O



Style #/Color
B73-DST/Darkstone

		WAIST																
		28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54
INSEAM	30																	
	32																	
	34																	
	36																	
	38																	

WORK PANTS

Original-Fit Signature Denim Dungaree

B237

15-ounce, 100% cotton denim · Sits at the waist · Full seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

O

DST

Style #/Color
B237-DST/Darkstone

		WAIST																	
		28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54	
INSEAM	30																		
	32																		
	34																		
	36																		



Rugged Cargo Pant

100272

9-ounce, 100% cotton ring-spun canvas · Sits slightly below the waist · Relaxed seat and thigh · Right-leg cargo pocket with cell phone storage and pen stall · Hidden metal snaps on back pocket flaps · Stronger sewn-on-seam belt loops · Straight leg opening

R

253

232

039

301

967

Style #/Color
100272-253/Dark Khaki
100272-232/Tan
100272-039/Gravel
100272-301/Army Green
100272-967/Khaki Camo

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



Canvas Khaki

B299

8.5-ounce, 100% cotton ring-spun canvas · Sits slightly below the waist · Relaxed seat and thigh · Cell phone pocket · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

R

GKH

MUS

Style #/Color
B299-GKH/Golden Khaki
B299-MUS/Mushroom

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•			•	•	•	•	•				
	32			•	•	•	•	•			•	•	•	•	•				
	34			•	•	•	•	•			•	•	•	•	•				
	36					•	•	•			•	•							



WORK PANTS



Canvas Carpenter Jean

B159

L

8.5-ounce, 100% cotton ring-spun canvas · Sits slightly below the waist · Loose seat and thigh · Cell phone pocket and utility pocket · Two hammer loops · Stronger sewn-on-seam belt loops · Straight leg opening

CHR	MUS	GKH	DMS	NVY
-----	-----	-----	-----	-----

Style #/Color
B159-CHR/Charcoal
B159-MUS/Mushroom
B159-GKH/Golden Khaki
B159-DMS/Dark Moss
B159-NVY/Navy

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•					
	32			•	•	•	•	•	•	•	•	•	•	•	•				
	34			•	•	•	•	•	•	•	•	•	•	•					
	36				•	•	•	•	•	•	•								



Canvas Work Dungaree

B151

O

7.5-ounce, 100% cotton ring-spun canvas · Sits at the waist · Full seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Right-leg utility band · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

LBR	TAN	DKH	BLK	FAT	DFE	ARG
-----	-----	-----	-----	-----	-----	-----

Style #/Color
B151-LBR/Light Brown
B151-TAN/Tan
B151-DKH/Dark Khaki
B151-BLK/Black
B151-FAT/Fatigue
B151-DFE/Dark Coffee
B151-ARG/Army Green

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•	•	•	•		
	32			•	•	•	•	•	•	•	•	•	•	•	•	•	•		
	34			•	•	•	•	•	•	•	•	•	•	•					
	36				•	•	•		•	•	•	•							

Firm Duck Double-Front Work Dungaree

B01

O

12-ounce, firm-hand, 100% cotton ring-spun duck · Sits at the waist · Full seat and thigh · Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

BLK	BRN	MOS	GVL
NEW			

Style #/Color
B01-BLK/Black
B01-BRN/Carhartt Brown
B01-MOS/Moss
B01-GVL/Gravel

		WAIST																		
		28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54	56	58
INSEAM	30																			
	32																			
	34																			
	36																			



Washed-Duck Work Dungaree

B11

0

12-ounce, 100% cotton ring-spun washed duck · Sits at the waist · Full seat and thigh · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

MOS	BRN	DES	BLK	PTB	MDT	CBR	DKB
-----	-----	-----	-----	-----	-----	-----	-----

Style #/Color

B11-MOS/Moss

B11-BRN/Carhartt Brown

B11-DES/Desert

B11-BLK/Black

B11-PTB/Petrol Blue

B11-MDT/Midnight

B11-CBR/Canyon Brown

B11-DKB/Dark Brown

INSEAM	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



Washed-Duck Double-Front Work Dungaree

B136

0

12-ounce, 100% cotton ring-spun washed duck · Sits at the waist · Full seat and thigh · Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening

DKB	MOS	BRN	BLK	GVL
-----	-----	-----	-----	-----

Style #/Color

B136-DKB/Dark Brown

B136-MOS/Moss

B136-BRN/Carhartt Brown

B136-BLK/Black

B136-GVL/Gravel

INSEAM	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



Canvas Work Short

0

10

7.5-ounce, 100% cotton ring-spun canvas · Sits at the waist · Full seat and thigh · Releases stains with Stain Breaker™ technology · Left-leg hammer loop and ruler pocket · Right-leg utility band and tool pocket · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · 10-inch inseam

TAN	LBR	FAT	DKH
-----	-----	-----	-----

Style #/Color

B147-TAN/Tan

B147-LBR/Light Brown

B147-FAT/Fatigue

B147-DKH/Dark Khaki

WAIST															
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



BIB OVERALLS
& COVERALLS



Duck Bib Overalls

R01

12-ounce, firm-hand, 100% cotton ring-spun duck · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double knees with cleanout bottoms that accommodate knee pads · Two reinforced back pockets · Triple-stitched main seams



Style #/Color
R01-BLK/Black

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
IN SEAM	28																	
	30																	
	32																	
	34																	
	36																	

R01BRN/Carhartt Brown

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
IN SEAM	28																	
	30																	
	32																	
	34																	
	36																	

Quilt-Lined Duck Bib Overalls

R02

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to midweight polyester insulation · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double knees with cleanout bottoms that accommodate knee pads · Ankle-to-knee leg zippers with storm flaps · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points



Style #/Color
R02-BRN/Carhartt Brown
R02-BLK/Black

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
IN SEAM	28																	
	30																	
	32																	
	34																	
	36																	

R02DNY/Dark Navy

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
IN SEAM	30																	
	32																	
	34																	

Arctic-Quilt-Lined Duck Bib Overalls

R03

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight polyester insulation · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double knees with cleanout bottoms that accommodate knee pads · Ankle-to-knee leg zippers with storm flaps · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points



Style #/Color
R03-BRN/Carhartt Brown
R03-BLK/Black

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
IN SEAM	28																	
	30																	
	32																	
	34																	

BIB OVERALLS & COVERALLS

Zip-To-Thigh Bib Overalls

R37

12-ounce, firm-hand, 100% ring-spun cotton duck · Adjustable front-elastic suspenders · Bib pocket with zipper closure · Zipper fly · Two large lower-front pockets · Left and right-leg hammer loops and ruler pockets · Long-wearing, chap-style double-front construction with cleanout bottoms that can accommodate knee pads · Ankle-to-thigh leg zippers · Two reinforced back pockets · Triple-stitched main seams

BRN

Style #/Color
R37-BRN/Carhartt Brown

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM																	
30																	
32																	
34																	
36																	



Zip-To-Waist Biberalls

R38

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to midweight-polyester insulation · Fully-insulated bib adds upper-body warmth · Two chest pockets with zipper closure · Full-length center-front zipper with storm flap and snap closure · Two large lower-front pockets · Hammer loops and ruler pockets on the right and left legs · Double knees with cleanout bottoms that can accommodate knee pads · Ankle-to-waist leg zippers with storm flaps and snap closures · Two reinforced back pockets · Triple-stitched main seams

BRN

BLK

Style #/Color
R38-BRN/Carhartt Brown
R38-BLK/Black

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM																	
28																	
30																	
32																	
34																	



Quilt-Lined Sandstone Bib Overalls

R27

12-ounce, 100% cotton sandstone duck · Nylon lining quilted to midweight polyester insulation · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double knees with cleanout bottoms that accommodate knee pads · Ankle-to-knee leg zippers with storm flaps · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points · Inseam: Large Short: 29 inches; Large Regular: 31 inches; Large Tall: 33 inches

DKB

211

MOS

BLK

Style #/Color
R027-DKB/Dark Brown
R027-211/Carhartt Brown
R027-MOS/Moss
R027-BLK/Black

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM																	
28																	
30																	
32																	
34																	



Shaded sizes will have price upcharge.

BIB OVERALLS
& COVERALLS



Yukon Zip-to-Waist Biberalls

R33

Water-repellent, 1000-denier Cordura® nylon shell · Nylon lining quilted to arctic-weight-polyester insulation · Adjustable front-elastic suspenders · Double knees with cleanout bottoms that accommodate knee pads · Ankle-to-waist leg zippers with storm flaps and snap closures · Bar tacks at vital stress points



Style #/Color
R33-BLK/Black

INSEAM	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
28																	
30																	
32																	
34																	
36																	



Quilt-Lined Duck Coverall

X01

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to midweight-polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Two chest pockets with zipper closure · Rib-knit storm cuffs · Pleated elbows · Left-sleeve pencil slots · Full-length front zipper with storm flap and snap closure · Two large lower-front pockets · Right-leg hammer loop · Ankle-to-waist two-way leg zippers with storm flap and snap closure · Split back construction · Pleated bi-swing back · Triple-stitched main seams



Style #/Color
X01-BRN/Carhartt Brown

CHEST																
34	36	38	40	42	44	46	48	50	52	54	56	58	60			
														SHORT*		
														REGULAR*		
														TALL*		

*See pages 166 & 167 for additional coverall sizing information.



Yukon Coverall

X06

Water-repellent, 1000-denier Cordura® nylon shell · Nylon lining quilted to arctic-weight-polyester insulation · Under-collar snaps for optional A113 Extremes® Hood · Double knees with cleanout bottoms that accommodate knee pads · Ankle-to-waist, two-way leg zippers with storm flaps and snap closures · Triple-stitched main seams



Style #/Color
X06-BLK/Black

CHEST														
34	36	38	40	42	44	46	48	50	52	54	56	58		
		•	•	•	•	•	•	•	•	•	•	•	SHORT*	
•	•	•	•	•	•	•	•	•	•	•	•	•	REGULAR*	
		•	•	•	•	•	•	•	•	•	•	•	TALL*	

*See pages 166 & 167 for additional coverall sizing information.

WOVEN SHIRTS

Oakman Work Shirt

S09

ORIGINAL FIT 8-ounce, 100% cotton ring-spun sandstone twill · Micro-sanded and garment washed for a soft finish and reduced shrinkage · Button-down collar · Two chest pockets with flaps and button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-needle stitched main seams

MOS	DKB	GVL	MDT	MRH	266
NEW					

Style #/Color
S09-MOS/Moss
S09-DKB/Dark Brown
S09-GVL/Gravel
S09-MDT/Midnight
S09-MRH/Marsh
S09-266/Cottonwood

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
■	■	■	■	■	■	■	■	TALL



Trade Long-Sleeve Shirt

100091

ORIGINAL FIT 7.2-ounce, 100% cotton canvas · Garment washed for a soft finish and reduced shrinkage · Spread collar · Double-front, left-chest trade pocket with easy angle pen pocket and button closure · Right chest pocket with button closure · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams

285	412	001	301
-----	-----	-----	-----

Style #/Color
100091-285/Field Khaki
100091-412/Navy
100091-001/Black
100091-301/Army Green

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
■	■	■	■	■	■	■	■	TALL



Contractor's Work Pocket™ Polo

K570

ORIGINAL FIT 6-ounce, 65% polyester/35% cotton pique knit · Colorfast fabric releases stains with Stain Breaker technology™ · No-roll rib-knit polo collar · Open, non-banded sleeves for increased range of motion · Three-button front · Left-chest Contractor's Work Pocket™ with unique silo for pens, pencils or tools · Square bottom with side vents · Tagless neck label

NVY	MOS	BLK	HGY	DKR
-----	-----	-----	-----	-----

Style #/Color
K570-NVY/Navy
K570-MOS/Moss
K570-BLK/Black
K570-HGY/Heather Gray
K570-DKR/Dark Red

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
■	■	■	■	■	■	■	■	TALL



Pocket Detail

KNIT SHIRTS



Force Cotton Short-Sleeve T-Shirt

100410

RELAXED FIT 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry™ technology wicks away sweat for comfort · Releases stains with Stain Breaker™ technology · Raglan sleeves increase range of motion · Left-chest pocket · Contrasting-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force™ labeling on left sleeve

412	034	316	001	489	607	800	253
-----	-----	-----	-----	-----	-----	-----	-----

Style #/Color
 100410-412/Navy
 100410-034/Heather Gray*
 100410-489/Nautical Blue
 100410-607/Crimson
 100410-800/Orange
 100410-253/Dark Khaki
 100410-316/Moss
 100410-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*Heather Gray fiber content is 59% cotton/41% polyester.



Force Cotton Short-Sleeve Henley

100413

RELAXED FIT 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry™ technology wicks away sweat for comfort · Releases stains with Stain Breaker™ technology · Henley collar with three-button front · Raglan sleeves increase range of motion · Left-chest pocket · Contrasting-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force™ labeling on left sleeve

412	034	316	607
-----	-----	-----	-----

Style #/Color
 100413-412/Navy
 100413-034/Heather Gray*
 100413-316/Moss
 100413-607/Crimson

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*Heather Gray fiber content is 59% cotton/41% polyester.



Force Cotton Long-Sleeve T-Shirt

100393

RELAXED FIT 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry™ technology wicks away sweat for comfort · Releases stains with Stain Breaker™ technology · Raglan sleeves increase range of motion · Left-chest pocket · Contrasting-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force™ labeling on left sleeve

034	001	412	026	316	614
			NEW		NEW

Style #/Color
 100393-034/Heather Gray*
 100393-001/Black
 100393-412/Navy
 100393-026/Carbon Heather*
 100393-316/Moss
 100393-614/Port

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*Heather Gray/Carbon Heather fiber content is 59% cotton/41% polyester.

KNIT SHIRTS

Workwear Pocket Long-Sleeve T-Shirt

K126

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck and cuffs
· Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label

NAVY	BLK	HGY	CHR	ARG	DKB	BRN
DKR	BLS	PRT	ASH	HTG	RYL	

Style #/Color

K126-NAVY/Navy
K126-BLK/Black
K126-HGY/Heather Gray*
K126-CHR/Charcoal
K126-ARG/Army Green
K126-DKB/Dark Brown
K126-BRN/Carhartt Brown

K126-DKR/Dark Red
K126-BLS/Bluestone
K126-PRT/Port
K126-ASH/Ash**
K126-HTG/Hunter Green
K126-RYL/Royal

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL

*Heather Gray fiber content is 90% cotton/10% polyester.

**Ash fiber content is 99% cotton/1% polyester.



Workwear Pocket Long-Sleeve Henley

K128

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit collar and cuffs · Three-button front · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label

NAVY	BLK	HGY	PRT	DKB
ARG	BLS	HTG	DES	

Style #/Color

K128-NAVY/Navy
K128-BLK/Black
K128-HGY/Heather Gray*
K128-PRT/Port
K128-DKB/Dark Brown

K128-ARG/Army Green
K128-BLS/Bluestone
K128-HTG/Hunter Green
K128-DES/Desert

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL

*Heather Gray fiber content is 90% cotton/10% polyester.



KNIT SHIRTS



Workwear Pocket Short-Sleeve T-Shirt

K87

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label

NAVY	HGY	BLK	CHR	BLS	HTG	PRT
DKB	DES	ASH	ARG	BRN	RYL	DKR

Style #/Color

K87-NAVY/Navy
K87-HGY/Heather Gray*
K87-BLK/Black
K87-CHR/Charcoal
K87-BLS/Bluestone
K87-HTG/Hunter Green
K87-PRT/Port

K87-DKB/Dark Brown
K87-DES/Desert
K87-ASH/Ash**
K87-ARG/Army Green
K87-BRN/Carhartt Brown
K87-RYL/Royal
K87-DKR/Dark Red

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*Heather Gray fiber content is 90% cotton/10% polyester.
**Ash fiber content is 99% cotton/1% polyester.



Workwear Pocket Short-Sleeve Henley

K84

ORIGINAL FIT 6.75-ounce, 100% cotton jersey knit · Rib-knit collar · Three-button front · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label

NAVY	HGY	HTG	DES	BLK	BLS
ASH	PRT	ARG	DKB	RYL	

Style #/Color

K84-NAVY/Navy
K84-HGY/Heather Gray*
K84-HTG/Hunter Green
K84-DES/Desert
K84-BLK/Black
K84-BLS/Bluestone

K84-ASH/Ash**
K84-PRT/Port
K84-ARG/Army Green
K84-DKB/Dark Brown
K84-RYL/Royal

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

*Heather Gray fiber content is 90% cotton/10% polyester.
**Ash fiber content is 99% cotton/1% polyester.

SWEATSHIRTS

Rain Defender™ Rutland Thermal-Lined Hooded Zip-Front Sweatshirt

100632

ORIGINAL FIT 12-ounce, 50% cotton/50% polyester blend with Rain Defender™ durable water-repellent finish · 100% polyester thermal lining retains warmth · Attached thermal-lined three-piece hood with draw-cord closure · Full-length brass front zipper · Two front handwarmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Inside pocket with zipper closure · Locker loop facilitates hanging · Carhartt-strong triple-stitched main seams · Replaces J149

001	026	472	301	201	211
				NEW	

Style #/Color

100632-001/Black

100632-026/Carbon Heather*

100632-472/New Navy

100632-301/Army Green

100632-201/Dark Brown

100632-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

*Carbon Heather fiber content is 55% cotton/45% polyester.



Rain Defender™ Paxton Heavyweight Hooded Sweatshirt

100615

ORIGINAL FIT 13-ounce, 80% cotton/20% polyester blend with Rain Defender™ durable water-repellent finish · Attached jersey-lined three-piece hood with draw-cord closure · Two front handwarmer pockets have a hidden security pocket inside · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt-strong triple-stitched main seams · Replaces K184

001	472	026	201	358	034
-----	-----	-----	-----	-----	-----

Style #/Color

100615-001/Black

100615-472/New Navy

100615-026/Carbon Heather*

100615-201/Dark Brown

100615-358/Dark Green

100615-034/Heather Gray**

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

*Carbon Heather fiber content is 75% cotton/25% polyester.

**Heather Gray fiber content is 75% cotton/25% polyester.



Rain Defender™ Paxton Heavyweight Hooded Zip-Front Sweatshirt

100614

ORIGINAL FIT 13-ounce, 80% cotton/20% polyester blend with Rain Defender™ durable water-repellent finish · Attached jersey-lined three-piece hood with draw-cord closure · Antique-finish brass front zipper · Two front handwarmer pockets have a hidden security pocket inside · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt-strong triple-stitched main seams · Replaces K185

472	026	001	201
-----	-----	-----	-----

Style #/Color

100614-472/New Navy

100614-026/Carbon Heather*

100614-001/Black

100614-201/Dark Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

*Carbon Heather fiber content is 75% cotton/25% polyester.



Shaded sizes will have price upcharge.

SWEATSHIRTS



Heavyweight Hooded Zip-Mock Sweatshirt

K217

ORIGINAL FIT 13-ounce, 80% cotton/20% polyester blend · Attached, jersey-lined hood with draw-cord closure · Mock-neck collar with 8-inch, antique-finish brass zipper · Front hand-warmer pocket · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Locker loop facilitates hanging · Carhartt logo on pocket

BLK	472	034	CBR
-----	-----	-----	-----

Style #/Color
K217-BLK/Black
K217-472/New Navy
K217-034/Heather Gray*
K217-CBR/Canyon Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

*Heather Gray fiber content is 75% cotton/25% polyester.



Midweight Hooded Sweatshirt

K121

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend · Attached three-piece hood with draw-cord closure · Front handwarmer pocket · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt-strong triple-stitched main seams · Carhartt label sewn on pocket

BLK	CHH	472	HGY	OLV	DKB	DKR	432
							NEW

Style #/Color
K121-BLK/Black
K121-CHH/Charcoal Heather*
K121-472/New Navy
K121-HGY/Heather Gray**
K121-OLV/Olive
K121-DKB/Dark Brown
K121-DKR/Dark Red
K121-432/Cobalt Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

*Charcoal Heather fiber content is 55% cotton/45% polyester.
**Heather Gray fiber content is 70% cotton/30% polyester.



Midweight Hooded Zip-Front Sweatshirt

K122

ORIGINAL FIT 10.5-ounce, 50% cotton/50% polyester blend · Attached hood with draw-cord closure · Full-length brass front zipper · Two front hand-warmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt label sewn on pocket

BLK	472	CHH	HGY	OLV	DKB	432
						NEW

Style #/Color
K122-BLK/Black
K122-472/New Navy
K122-CHH/Charcoal Heather*
K122-HGY/Heather Gray**
K122-OLV/Olive
K122-DKB/Dark Brown
K122-432/Cobalt Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

*Charcoal Heather fiber content is 55% cotton/45% polyester.
**Heather Gray fiber content is 70% cotton/30% polyester.

BASE LAYER

Base Force™ Cotton Super-Cold
Weather Crewneck Top

100639

8-ounce, 95% polyester/5% spandex heavyweight knit · Carhartt Force™ fabric wicks away moisture and has an anti-microbial finish · Smooth flat lock seams · Drop tail adds coverage · Tagless neck label · Carhartt logo printed on bottom hem · Carhartt Force™ logo printed on back neck

001

103

Style #/Color
100639-001/Black
100639-103/Natural

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL



Base Force™ Cotton
Super-Cold Weather Bottom

100640

9.5-ounce, 100% cotton ring-spun knit · Carhartt Force™ Fabric wicks away moisture for comfort · Releases stains with with Stain Breaker™ technology · Reinforced stitching on all seams · Rib-knit cuffs · Elastic waist with Carhartt logo · Carhartt Force™ logo printed on back

001

103

Style #/Color
100640-001/Black
100640-103/Natural

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL



ACCESSORIES

Acrylic Watch Hat

A18

100% acrylic, stretchable rib-knit fabric · Carhartt label sewn on front

BLK	BRN	CLH	BOG	NVY
BLM	DKB	HGY	ARG	DGR
308	BLS	432	608	
		NEW	NEW	

Style #/Color

A18-BLK/Black
A18-BRN/Carhartt Brown
A18-CLH/Coal Heather
A18-BOG/Brite Orange
A18-NVY/Navy
A18-BLM/Brite Lime
A18-DKB/Dark Brown
A18-HGY/Heather Gray
A18-ARG/Army Green
A18-DGR/Dark Green
A18-308/Breen
A18-BLS/Bluestone
A18-432/Cobalt Blue
A18-608/Dark Crimson

ONE SIZE FITS ALL



BRN

Face Mask

A161

100% acrylic stretchable rib-knit fabric · Thinsulate™ Flex 40g insulation for warmth · Extra-long neck enhances cold weather protection · Carhartt label sewn on front

Style #/Color

A161-BLK/Black
A161-BLM/Brite Lime
A161-BOG/Brite Orange
A161-CHH/Charcoal Heather
A161-BRN/Carhartt Brown

ONE SIZE FITS ALL



BRN



BLK

BLM



BOG

CHH

Fleece Hat

A207

100% polyester fleece for warmth · Carhartt label sewn on front

Style #/Color

A207-BLK/Black
A207-DKB/Dark Brown
A207-CHH/Charcoal Heather
A207-MOS/Moss
A207-NVY/Navy
A207-BRN/Carhartt Brown
A207-432/Cobalt Blue
A207-608/Dark Crimson

ONE SIZE FITS ALL



BLK

DKB

MOS



NVY

BRN



432

608



CHH

Camo Fleece Hat

A294

100% polyester fleece for warmth · Carhartt leatherette label sewn on front

Style #/Color

A294-977/Realtree Xtra®
A294-314/Mossy Oak® Break-up Infinity®

ONE SIZE FITS ALL



314



977

Fleece 2-in-1 Headwear

A202

Hat: 100% polyester · Pull-down face mask: 90% polyester/10% spandex · Fleece hat with pull-down face mask for warmth · Mask can be tucked up into hat when not in use · Carhartt label sewn on front · Moisture wicking and anti-microbial finish on inside of mask

Style #/Color
A202-BLK/Black
A202-CHH/Charcoal Heather
A202-DKB/Dark Brown
A202-MOS/Moss

ONE SIZE FITS ALL



Camo Cap

A293

100% cotton canvas · Carhartt Force™ sweatband wicks away sweat with FastDry™ technology for comfort · Fights odor with an anti-microbial finish · Structured, medium-profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Leatherette Carhartt label sewn on front

Style #/Color
A293-977/Realtree Xtra®
A293-314/Mossy Oak® Break-up Infinity®

ONE SIZE FITS ALL



Arctic-Quilt-Lined Duck Hood

A02

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight polyester insulation · Knit headband · Snap chin strap closure · Hook-and-loop adjustable front opening · Triple-stitched main seams



Style #/Color
A02-BLK/Black
A02-BRN/Carhartt Brown
A02-DNY/Dark Navy

ONE SIZE FITS ALL



Arctic-Quilt-Lined Sandstone Hood

A148

12-ounce, 100% cotton sandstone duck · Nylon lining quilted to arctic-weight polyester insulation · Knit headband · Snap chin strap closure · Hook-and-loop adjustable front opening · Triple-stitched main seams



Style #/Color
A148-211/Carhartt Brown
A148-BLK/Black
A148-DKB/Dark Brown
A148-MDT/Midnight
A148-MOS/Moss

ONE SIZE FITS ALL



WOMEN



Sandstone Active Jac

WJ130

12-ounce, 100% cotton sandstone duck · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Attached quilted-flannel lined hood with draw-cord closure · Two large lower front pockets · Two inside pockets · Rib-knit cuffs and waistband · Tripled-stitched main seams · Back Length: 28.5 inches

DKB	DPM	COA	624	457	211
				NEW	

Style #/Color
WJ130-DKB/Dark Brown
WJ130-DPM/Dusty Plum
WJ130-COA/Coal
WJ130-624/Crab Apple
WJ130-457/Aegean Blue
WJ130-211/Carhartt Brown

XS	S	M	L	XL	XXL
•	•	•	•	•	•



Sandstone Sierra Jacket

WJ141

12-ounce, 100% cotton sandstone duck · Sherpa lining in body, quilted-nylon lining in sleeves · Attached three-piece hood · Bi-swing back for ease of movement · Drop tail adds coverage · Two slash-front pockets and left-chest pocket · Triple-stitched main seams · Two inside pockets · Back Length: 27 inches

DWN	BLK	454	680	563	PBL
		NEW	NEW	NEW	NEW

Style #/Color
WJ141-DWN/Deep Wine
WJ141-BLK/Black
WJ141-454/Coastline
WJ141-680/Dried Rose
WJ141-563/Purple Sage
WJ141-PBL/Patriot Blue

XS	S	M	L	XL	XXL
•	•	•	•	•	•



Sandstone Mock Neck Vest

WV001

12-ounce, 100% cotton sandstone duck · Sherpa lining · Drop tail adds coverage · Two front pouch pockets · Map pocket on left-chest with zipper closure · Triple-stitched main seams · Two inside pockets · Back Length: 26 inches

DKB	624	454	PBL
		NEW	NEW

Style #/Color
WV001-DKB/Dark Brown
WV001-624/Crab Apple
WV001-454/Coastline
WV001-PBL/Patriot Blue

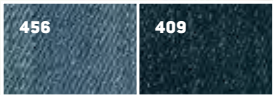
XS	S	M	L	XL	XXL
•	•	•	•	•	•

Original-Fit Denim Jasper Jean

100649

10.5-ounce, 77% cotton/21% polyester/2% spandex · Rugged Flex™ technology
· Original fit · Mid-rise, sits just below the waist · Slightly-fitted through the hips
and thigh · Boot-cut leg · Five-pocket styling · Contoured waistband prevents
gapping in the back · Triple-stitched inseams

0



Style #/Color
100649-456/Washed Indigo
100649-409/True Blue Indigo

		0	2	4	6	8	10	12	14	16	18	20
INSEAM	30		•	•	•	•	•	•	•	•	•	•
	32		•	•	•	•	•	•	•	•	•	•
	34		•	•	•	•	•	•	•	•	•	•





SHIRTS & OUTERWEAR

	SMALL		MEDIUM		LARGE		X-LARGE		2X-LARGE		3X-LARGE		4X-LARGE	
	34	36	38	40	42	44	46	48	50	52	54	56	58	60
Chest	34	36	38	40	42	44	46	48	50	52	54	56	58	60
Waist	28	30	32	34	36	38	40½	43	45½	48	51	54	58	62
Hip [Seat]	34	36	38	40	42	44	46	48	50	52	54	56	58	60

NOTE: If your chest and/or waist measurement falls between sizes, buy the larger size.

Differences between Regular & Tall Sizing:
Outerwear, Long-Sleeve Shirts, and Sweats:

- Tall sizes are 2" longer than Regular sizes.
- Tall long-sleeve lengths are 2" longer than Regular sleeve lengths; short-sleeve lengths are ½" longer than Regular sleeve lengths.
- Also applies to Coverall Style X06.

Coveralls:

- Tall sizes are 1" longer in the torso than Regular sizes.
- Tall sleeve lengths are 1" longer than Regular sleeve lengths.
- Does not apply to Coverall Style X06.
- Short sleeve lengths are 1" shorter than Regular sleeve lengths.

REGULAR, SHORT & TALL SIZES

If your body measurement is:	You should order this size:	
Height	Recommended Length of Garment	Length of Coverall Inseam
5'3" to 5'7"	Short*	28
5'7" to 5'11"	Regular	30
5'11" to 6'3"	Tall	32

*Available in coveralls and bibs.

INSEAM LENGTHS

If your normal inseam preference is:	You should order this size:
Inseam Measurement	Overall Inseam Measurement
27–28	28
29–30	30
31–32	32
33–34	34
35–36	36

NOTE: If your inseam length falls between sizes, buy the longer size.

OUTERWEAR & COVERALLS

CHEST MEASUREMENT	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68
Coat and Coverall Styles X06/100196/100162/101017	34	36	38	40	42	44	46	48	50	52	54	56	58	60	—	—	—	—
Coverall Styles X01/X02 (If Worn Alone)	38	40	42	44	46	48	50	52	54	56	58	60	—	—	—	—	—	—
Coverall Styles X01/X02 (If Worn Over Other Clothes)	40	42	44	46	48	50	52	54	56	58	60	—	—	—	—	—	—	—

NOTE: If your chest measurement falls between sizes, buy the larger size.

OVERALLS & BIBERALLS For Overall Styles FRR43, 100163, and 100445, please refer to the Shirts & Outerwear chart for sizing.

WAIST MEASUREMENT	27	29	31	33	35	37	39	41	43	45	47	49	51	53	55	57
	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58
Overall Styles R01/R02/R03/R06/R07/R28/R41 (If Worn Alone)	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
Overall Styles R01/R02/R03/R06/R07/R28/R41 (If Worn Over Other Clothes)	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	—
Overall Styles FRR44/FRR45/100171	—	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56
Biberall Styles R33/R38 Overall Style R37	28	30	32	34	36	38	40	42	44	46	48	50	—	—	—	—
Waist Overall Styles B194	—	—	32	34	36	38	40	42	44	46	48	50	—	—	—	—

NOTE: If your waist measurement falls between sizes, buy the larger size.

MEN'S SIZING CHARTS

PANTS

	SMALL	MEDIUM	LARGE	X-LARGE	2X-LARGE	3X-LARGE	4X-LARGE
	S	M	L	XL	2XL	3XL	4XL
Waist Measurement All Pants & Shorts	28–30	31–34	35–38	39–42	43–46	47–50	51–54

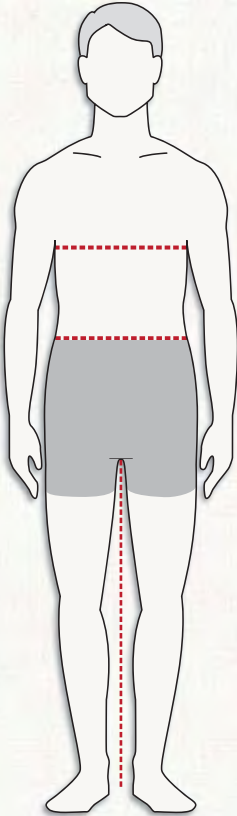
BOTTOMS FITS

Traditional Fit	Sits at the waist; Slim seat and thigh
Straight Fit	Sits below the waist; Slim seat and thigh
Relaxed Fit	Sits slightly below the waist; Relaxed seat and thigh
Loose Fit	Sits slightly below the waist; Loose seat and thigh
Original Fit	Sits at the waist; Full seat and thigh

TOPS FITS

Original Fit	A working man's fit with the most room to move
Relaxed Fit	A closer fit to the body built for work
Slim Fit	Our leanest fit for those who work tough

How to Measure



For best results, measure over your undergarments.

Chest:
Measure just under arms and across shoulder blades holding the tape firm and level. If your chest falls between sizes, order the next size up.

Waist:
Measure around your waistline, keeping the tape comfortably loose.

Inseam:
Measure pants that fit you well. Lay them flat, with the front and back creased smooth. Measure along the inseam from crotch to bottom of leg hem. Or, if you don't have pants that fit comfortably, measure from your crotch to your desired pant length.

WOMEN'S SIZING CHARTS

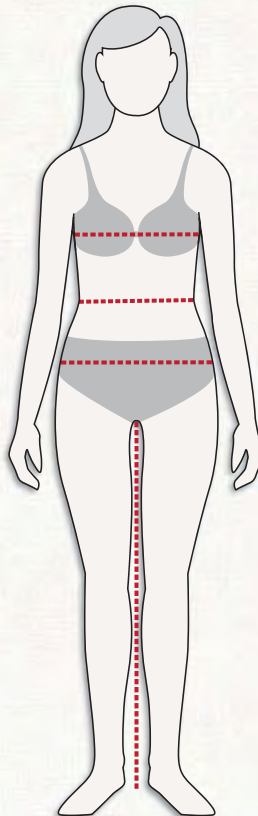
SHIRTS, OUTERWEAR & BOTTOMS

	X-Small	Small		Medium		Large		XL		XXL
	2	4	6	8	10	12	14	16	18	20
Bust	33	34	35	36	37	38½	40	41½	43½	45½
Waist	27	28	29	30	31	32½	34	35¾	38	40¼
Hip (Seat)	36	37	38	39	40	41½	43	44½	46½	48½

TOPS / OUTERWEAR

Loose – More Ease over Body		
↓	RELAXED FIT	Most ease over body; has subtle shape.
	SLIGHTLY FITTED	Some ease over body; flows over the contours of the body; gives shape without being tight.
	FITTED	Fits close to the body, follows the contours of the body; least amount for ease over body.
↓		
Contours to Body – Less Ease over Body		

How to Measure



For best results measure over your undergarments. Use a cloth measuring tape.

Bust:

Measure the fullest part of your bust, keeping the tape level to the floor.

Natural Waist:

Bend side to side and find the natural bend in your body; this is your natural waist. **Note:** It may not be the smallest point.

Hips:

Measure at the fullest part of your hips, approximately 8" below the natural waist.

Inseam:

Measure from your crotch to the desired length on body. You may also measure pants that you currently own and like. Lay the garment flat and smooth out. Measure on the front from the crotch point along seam to the hem for the inseam length.

INSEAM LENGTHS

If your normal inseam preference is:	You should order this size:	
Inseam Measurement	Overall Inseam Measurement	
29–30	30	Short
31–32	32	Regular
33–34	34	Tall

NOTE: If your inseam length falls between sizes, buy the longer size in all inseam lengths.

BOTTOMS FITS

All fits speak to where the item sits on the body in relationship to the natural waist and how form-fitting/how much ease there is over body through the hips and thigh. The fit should be consistent from the thigh up within each pant fit and the leg silhouette will vary within a fit.

Slim Fit (Modern)

Contoured waistband prevents gapping in back; low rise sits below the waist; fitted through the hips and thigh (leg silhouette will vary: Straight Leg, Boot Cut, Slim Straight Leg)

Original Fit

Contoured waistband prevents gapping in back; mid rise sits just below the waist; slightly fitted through the hips and thigh (leg silhouette will vary: Straight Leg, Boot Cut, Slim Straight Leg)

Relaxed Fit

Contoured waistband prevents gapping in back; mid rise sits just below the waist; relaxed through hips and thigh (leg silhouette will vary: Straight Leg, Boot Cut, Slim Straight Leg)

GIVE WORKERS PEACE-OF-MIND BY LETTING THEM KNOW THAT CARHARTT HAS PRODUCT THAT MEETS THE THREE MAIN INDUSTRY SAFETY STANDARDS TO HELP PROTECT THEM.



NFPA 70E for General Industry

For general industry, NFPA 70E:

- Mandates that employers conduct a *hazard risk assessment* to determine the potential arc exposure for employees who work on or near energized parts or equipment. The level of arc exposure is referred to as the Arc Thermal Performance Value (ATPV) and is measured in calories/cm² (often called a cal rating).
- Requires employees to wear flame-resistant clothing with an ATPV, or cal rating, equal to or greater than the determined arc hazard.
- Simplifies the hazard assessment and compliance process by creating Hazard Risk Categories (HRC) for common tasks an electrical worker would perform. Therefore, an FR clothing item's HRC rating determines if that item provides sufficient protection for a particular job.
As a result, Carhartt FR Clothing carries HRC tags. And, unlike some others, Carhartt HRC tags are externally visible, allowing supervisors and safety officers to easily confirm workers are in compliance with NFPA 70E regulations.



NFPA 2112 For Oil & Petrochemical Industries

For the oil and petrochemical industries, NFPA 2112:

- Mandates that employers conduct a flash-fire hazard assessment to determine the risk of a flash fire.
- Requires employees to wear flame-resistant clothing if the potential for a flash fire exists.



NESC® For Electric Utilities

For electric utilities, NESC:

- Specifies that employers conduct a hazard risk assessment to determine the potential arc exposure for employees who work on or near energized parts or equipment.
- Requires employees to wear flame-resistant clothing with an ATPV, or cal rating, equal to or greater than the determined arc hazard.

- 1. Who is Carhartt Flame-Resistant (FR) Clothing designed for?**

Carhartt FR Clothing is designed for electricians and workers in the utility, oil, gas and petrochemical fields who are at risk of exposure to electric arc flashes and flash fires, which could cause severe or fatal burn injuries. Typical candidates for FR clothing include electric linemen, pipeline and refinery workers, as well as industrial electricians.
- 2. How does Carhartt FR Clothing help protect against burn injury?**

Through the use of flame-resistant chemicals or fabric blends, Carhartt FR Clothing is designed to self-extinguish within seconds after the source of ignition is removed, limiting the degree of burn and body burn percentage. It is not designed to be flame proof; it is flame-resistant.
- 3. Can the flame-resistant chemicals be washed out?**

No. Carhartt FR Clothing is guaranteed to be flame-resistant for the useful life of the garment regardless of the number of launderings, provided garment-care instructions are followed.
- 4. How can Carhartt FR Clothing be distinguished from traditional Carhartt clothing?**

Carhartt FR Clothing is clearly identified with a "FR Carhartt" patch in place of the traditional Carhartt patch. Product hang tags and HRC labels also help distinguish Carhartt flame-resistant products.
- 5. What is an HRC?**

An HRC or Hazard Risk Category is a rating for FR clothing that indicates the level of protection the garment provides. There are five HRCs ranging from 0 to 4, with an HRC of 0 representing the least protection, and an HRC of 4 representing the most protection. The NFPA 70E consensus standard assigns these categories based on the electrical maintenance task to be performed, and each HRC correlates to a specific range of ATPVs. For example, HRC 1 would include ATPVs greater than 5 cal/cm² but less than 8 cal/cm².
- 6. What is an ATPV?**

An Arc Thermal Performance Value (ATPV) is a rating assigned to flame-resistant clothing indicating the level of protection provided. Higher-weight (e.g., thicker, denser) fabrics typically have higher ATPVs and provide increased protection (as does the layering of FR clothing). All Carhartt FR Clothing has the ATPV marked on the inside label for easy reference.
- 7. Can Carhartt FR Clothing be repaired?**

Yes, Carhartt FR Clothing can be repaired, but repairs must be made with fabrics and sewing threads that have at least the same FR characteristics as the original garment. Jobs like replacing zippers should be done at the factory, and we recommend you contact Carhartt directly to make arrangements for your repair.
- 8. Is flame-resistant thread required for embroidery applications?**

None of the current regulations governing the use of flame-resistant clothing specifically require the use of flame-resistant thread for embroidery applications. However, Carhartt recommends using flame-resistant thread for embroidery or emblem attachment.
- 9. Can I use DEET on flame-resistant clothing?**

No. DEET is one of the most effective mosquito repellents on the market, but it should only be used on the skin, never on FR clothing. For the most effective mosquito and tick protection, use DEET based repellents on the skin (especially on exposed skin) and use a permethrin (the active ingredient in most lice shampoos) product washed into or applied to flame-resistant clothing. These products do not add any appreciable flammability to FR clothing and therefore do not affect its flame-resistant properties. When using permethrin in a spray form, use the WATER-BASED formulas only. Propellants are almost always flammable in this application, so the powder form washed into the clothing or the WATER-BASED spray formula is recommended.



J001

J140

J131

WE'VE BEEN MAKING CLOTHING IN AMERICA FOR 125 STRAIGHT YEARS

ALL CARHARTT PRODUCTS ARE DESIGNED IN DEARBORN, MICHIGAN. We're proud to say that all of our FR fabrics used to make our FR products are made in the USA. And, we now offer many styles that are also manufactured exclusively at our domestic facilities, some of them featured in this catalog.

- J001 – Men's Duck Detroit Jacket / Blanket-Lined
- J140 – Men's Duck Active Jac / Quilted-Flannel Lined
- J131 – Men's Duck Active Jac / Thermal Lined
- B01 – Men's Double-Front Work Dungaree
- FRJ184 – Flame-Resistant Duck Active Jac / Quilt-Lined
- FRB 100 – Men's Flame-Resistant Relaxed Fit Jean / Straight Leg
- FRJ237 – Men's Flame-Resistant Midweight Active Jac / Quilt-Lined



B01



FRJ184



FRB100



FRJ237

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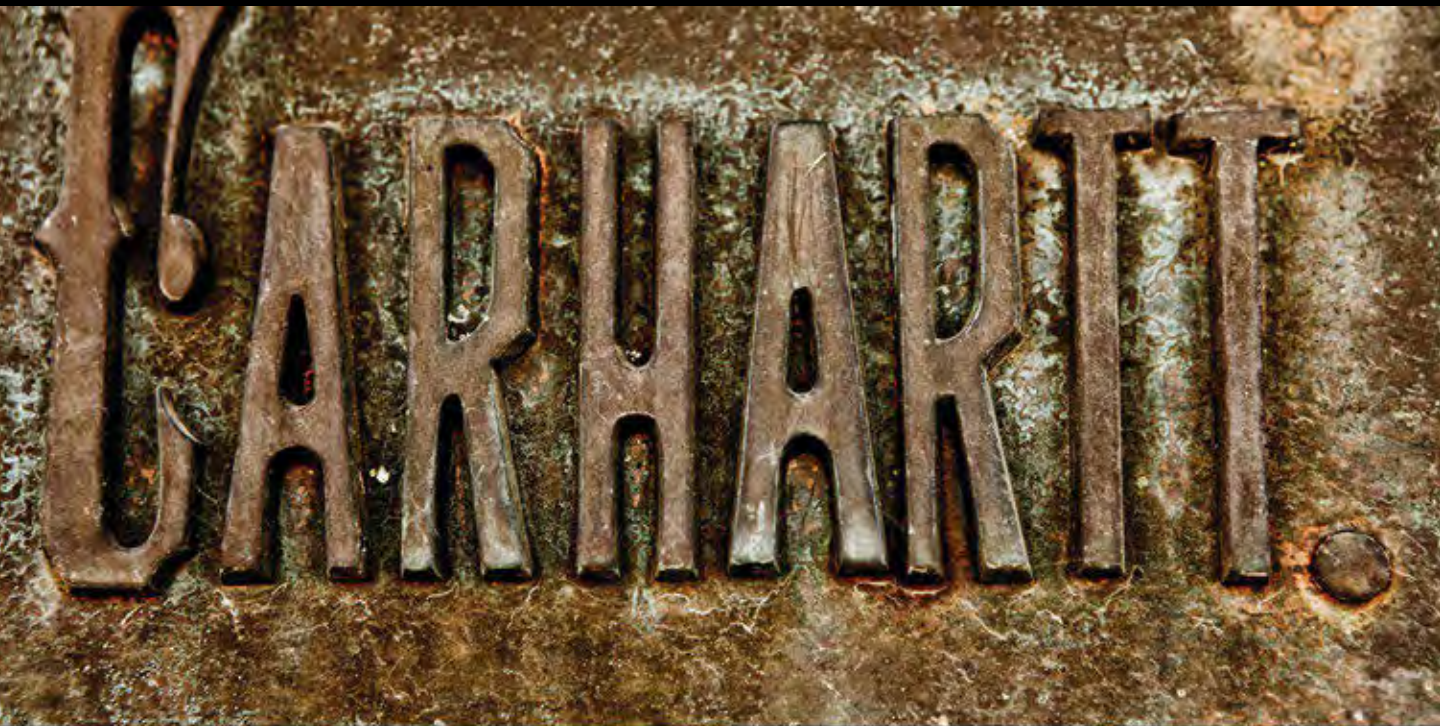
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